

PARTS LIST

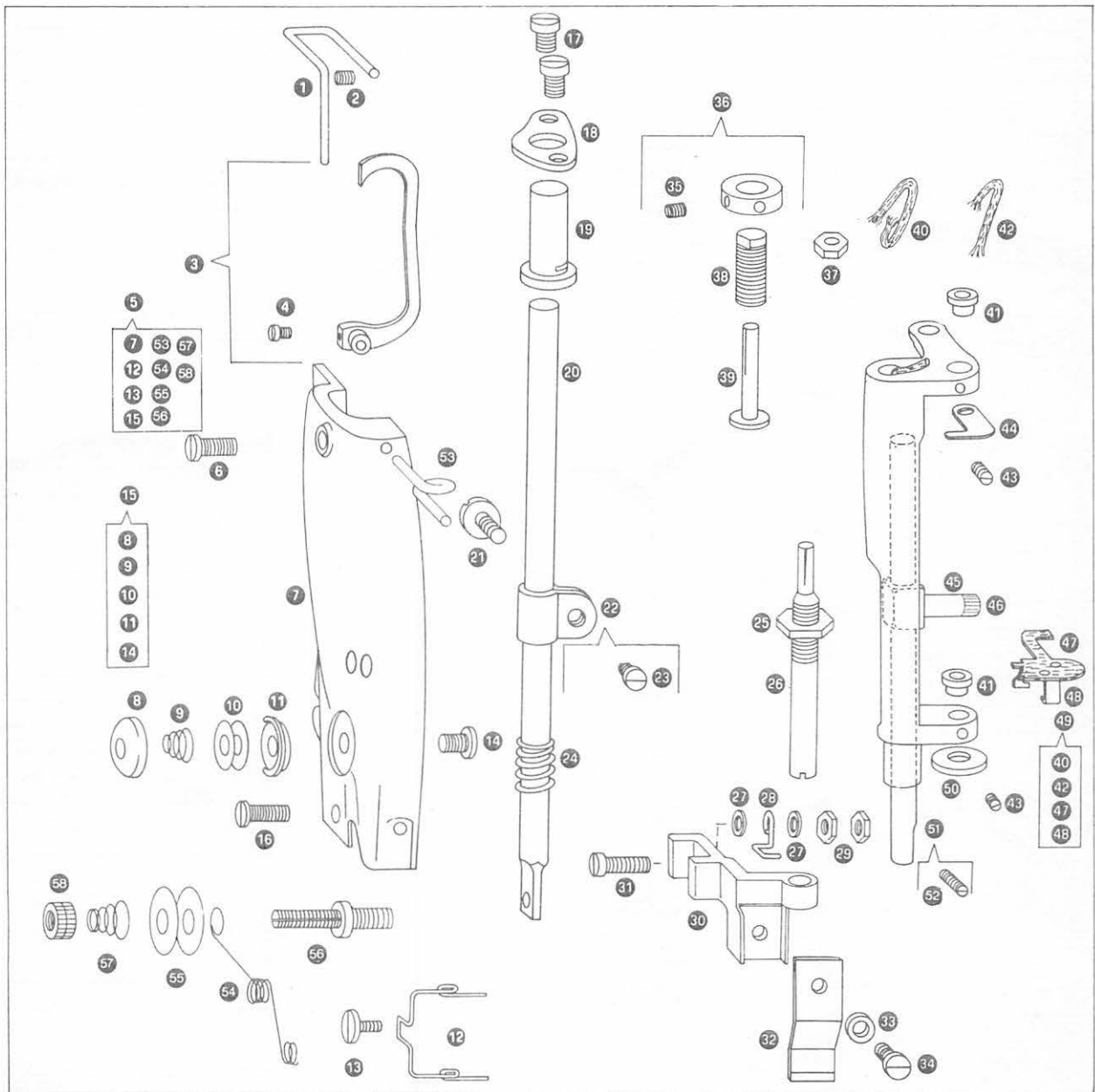
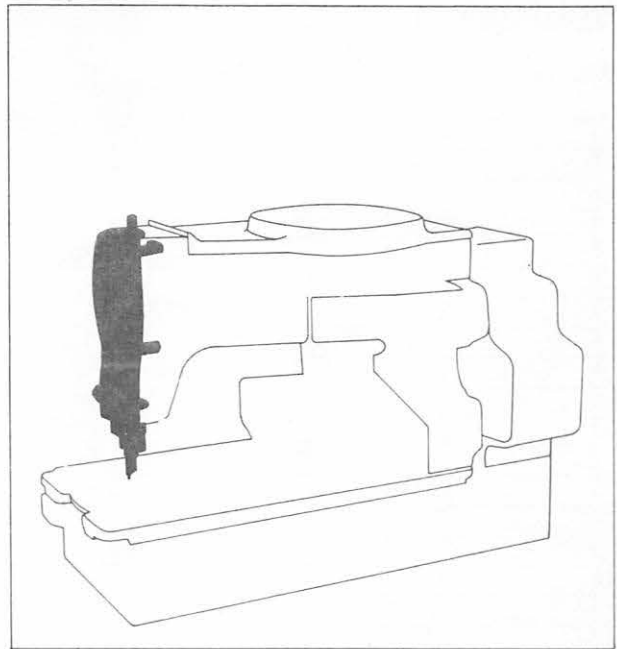
For 271K14

THE SINGER COMPANY

From the library of: Superior Sewing Machine & Supply LLC

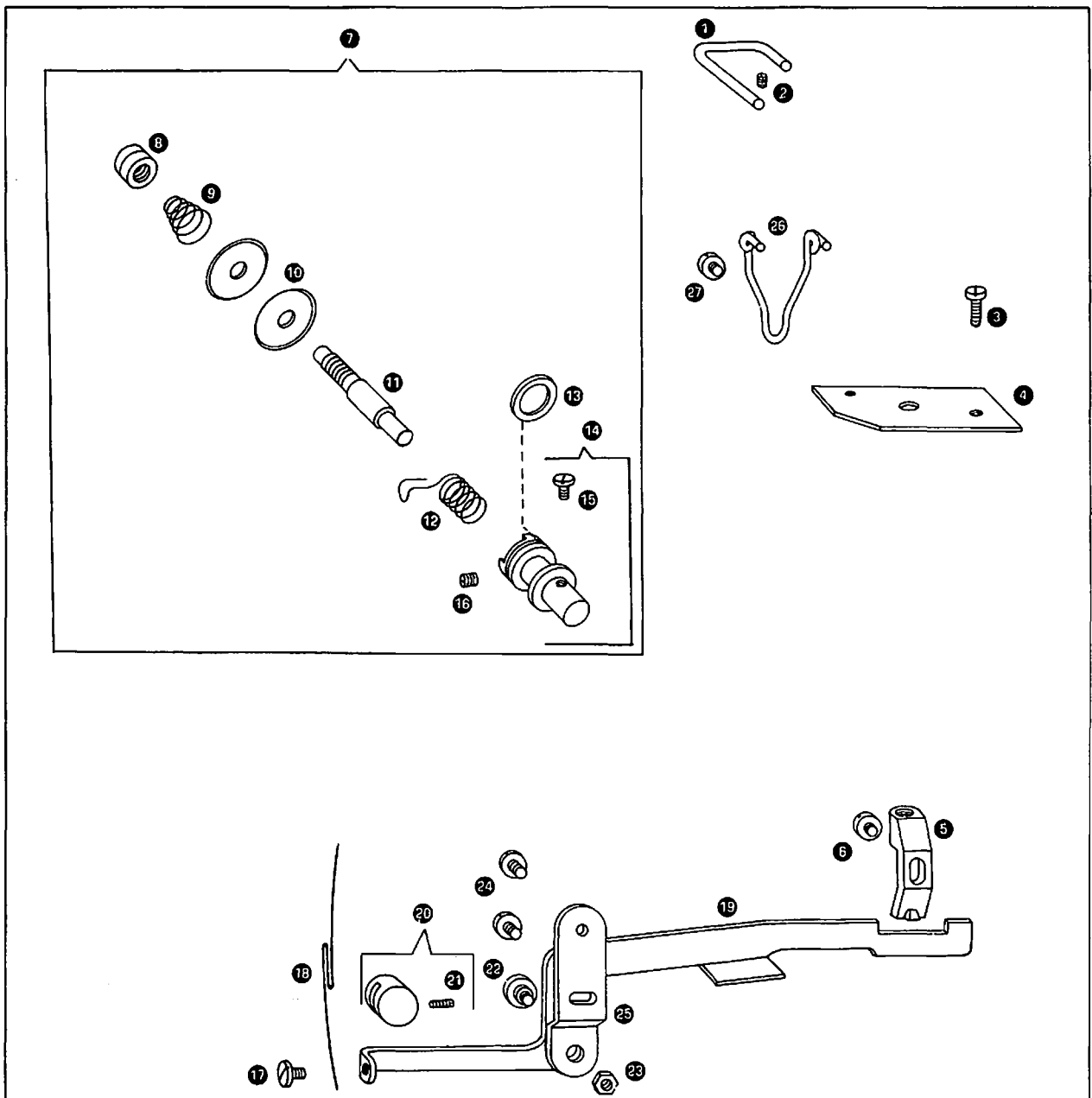
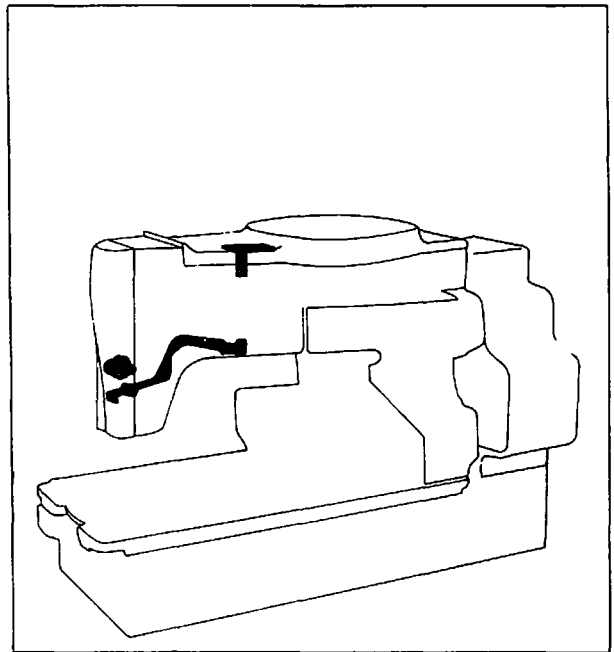
Parts List for 271K14 Machine

Ref. No.	Part No. For Ordering	Description	Amt. Req.
1	271693	Thread Guide (side of arm) (lower)	
2	1019(830)	Thread Guide (side of arm) (lower) Set Screw	
3	271916	Tension (side of arm) Releaser with 200(830)	
4	200(830)	Tension (side of arm) Releaser Set Screw	
5	22981	Face Plate assembly	
6	140050(809)	Face Plate Screw (upper)	
7	22980	Face Plate	
8	9544(839)	Thread Check Cap	
9	9545-001	Thread Check Spring	
10	9543	Thread Check Disc	2
11	271666	Thread Check Bracket	
12	39770	Cord Leading Eye (double)	
13	236(804)	Cord Leading Eye Screw	
14	208(830)	Thread Check Screw	
15	271667	Thread Check Complete	
16	330(804)	Face Plate Screw (lower)	
17	168(804)	Knife Bar Stop Retainer Plate Screw	2
18	249545	Knife Bar Stop Retainer Plate	
19	249544	Knife Bar Stop	
20	23460	Knife Bar	
21	1239(804)	Knife Bar Connecting Link Cap Screw	
22	271915	Knife Bar Connecting Stud with 1319(806)	
23	1319(806)	Knife Bar Connecting Stud Clamping Screw	
24	271494	Knife Bar Spring	
25	1608(803)	Knife Holder Guide Stud Nut	
26	98968(806)	Knife Holder Guide Stud	
27	49109	Knife Holder Screw Washer	2
28	98952	Needle Thread Guide (lower)	
29	1547(819)	Knife Holder Screw Nut	2
30	106214	Knife Holder	
31	109060(830)	Knife Holder Screw	
32	23119	Knife for 1/2 inch Buttonhole	
33	39541	Knife Screw Washer	
34	1094(806)	Knife Screw	
35	141087(869)	Needle Bar Frame Stud Collar Set Screw	2
36	271445	Needle Bar Frame Stud Collar with two 141087(850)	
37	1517(804)	Needle Bar Frame Stud Sleeve Nut	
38	271444	Needle Bar Frame Stud Sleeve	
39	271442	Needle Bar Frame Stud	
40	270200	Needle Bar Oiling Wick	
41	108216	Needle Bar Frame Stud Bushing	2
42	241189	Thread Take-up Lever Oil Packing Wick	
43	350562(869)	Needle Bar Frame Stud Bushing Set Screw	2
44	271607	Needle Bar Frame Oiling Felt (upper)	
45	98965	Needle Bar Connecting Stud with 114003	
46	114003(833)	Needle Bar Connecting Stud Set Screw	
47	271610	Needle Bar Oiling Felt	
48	271611	Needle Bar Oiling Felt Retainer	
49	98967	Needle Bar Frame with 241189, 270200, 271610 and 271611	
50	271606	Needle Bar Frame Oiling Felt (lower)	
51	98961	Needle Bar with 904(830)	
52	904(830)	Needle Set Screw	
53	18859	Cord Guide	
54	39790	Cord Take-up Spring	
55	2455	Cord Tension Disc	2
56	418(809)	Cord Tension Screw Stud	
57	39789	Cord Tension Spring	
58	1562(819)	Cord Tension Thumb Nut	



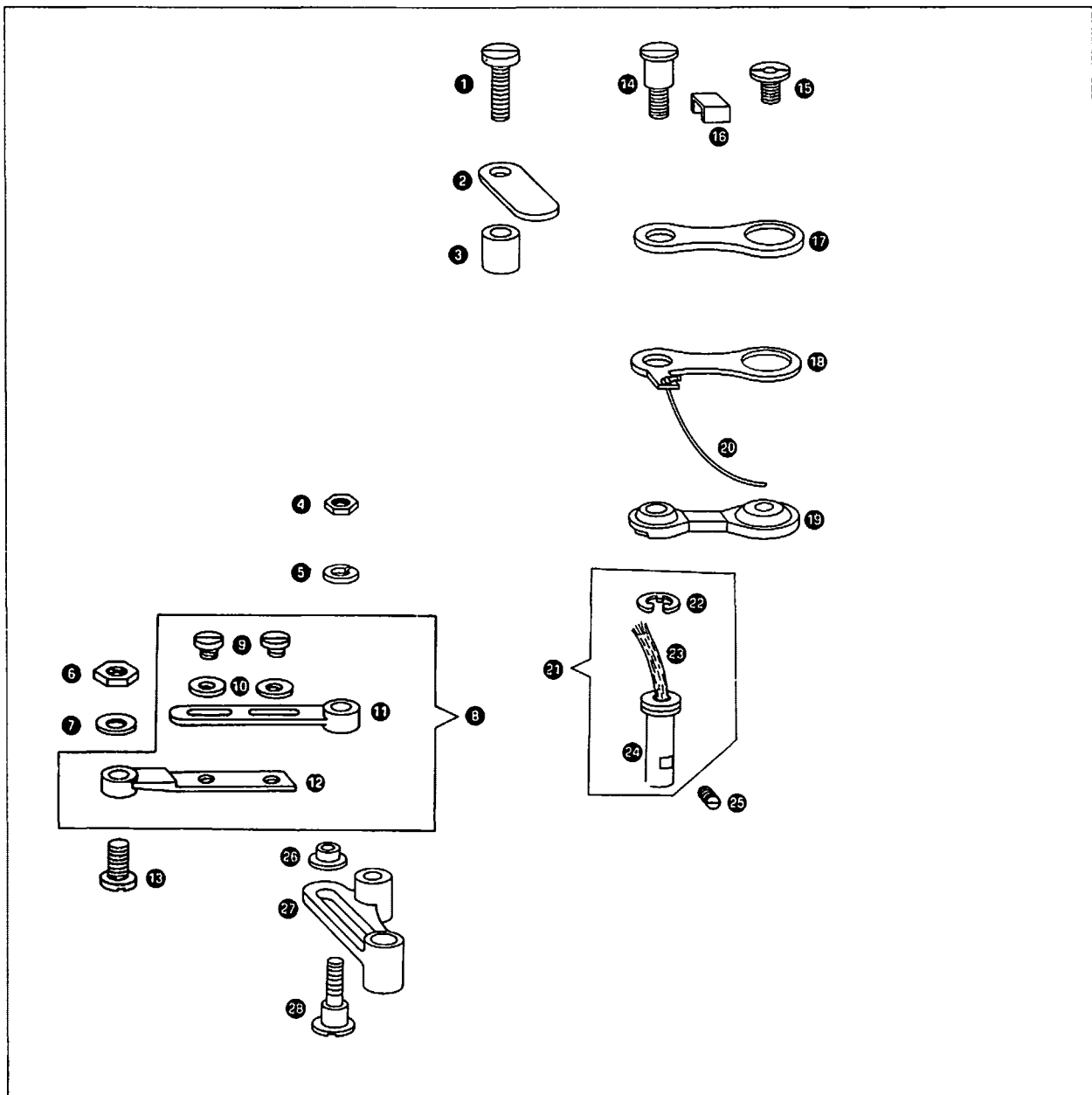
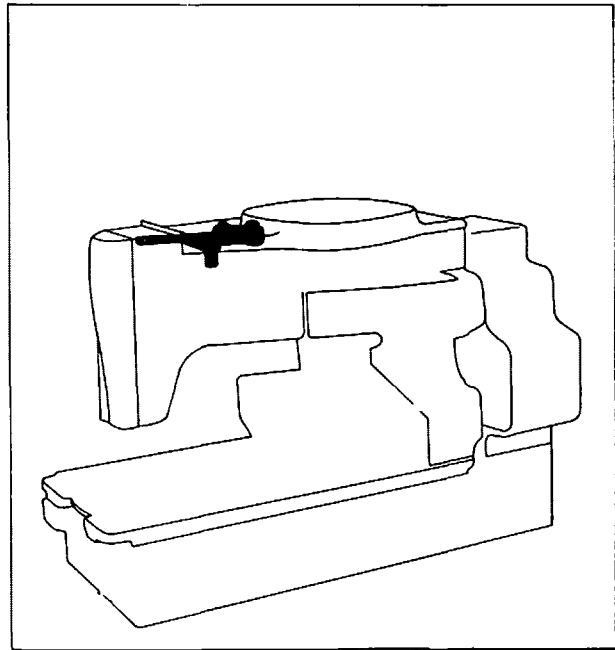
Parts List for 271K14 Machines

Ref. No.	Part No. For Ordering	Description	Amt. Req.
1	271781	Thread Guide (side of arm) (upper)	
2	460(830)	Thread Guide (side of arm) (upper) Set Screw	
3	190(804)	Arm Top Cover Plate Screw	2
4	271773	Arm Top Cover Plate	
5	271929	Barring Point	
6	191(806)	Barring Point Screw	
7	271430	Tension (side of arm) complete	
8	1560(806)	Tension (side of arm) Regulating Thumb Nut	
9	2103	Tension (side of arm) Spring	
10	2102	Tension (side of arm) Disc	2
11	1043(806)	Tension (side of arm) Screw Stud	
12	39652	Thread Take-up Spring	
13	271701	Thread Take-up Spring Regulator Oil Seal Ring (rubber)	
14	271700	Thread Take-up Spring Regulator with 237(804)	
15	237(804)	Tension (side of arm) Screw Stud Set Screw	
16	446(833)	Thread Take-up Spring Regulator Set Screw	
17	1443(806)	Automatic Knife Disengaging Lever Thread Guide Screw	
18	271410	Automatic Knife Disengaging Lever Thread Guide	
19	271408	Automatic Knife Disengaging Lever	
20	271428	Automatic Knife Disengaging Lever Balance Weight with 140490(833)	
21	140490(833)	Automatic Knife Disengaging Lever Balance Weight Set Screw	
22	974(806)	Automatic Knife Disengaging Lever Hinge Screw	
23	1698(803)	Automatic Knife Disengaging Lever Hinge Screw Nut	
24	161(804)	Automatic Knife Disengaging Lever Bracket Screw	2
25	271782	Automatic Knife Disengaging Lever Bracket	
26	271744	Thread Eyelet (double)	
27	212(806)	Thread Eyelet Screw	



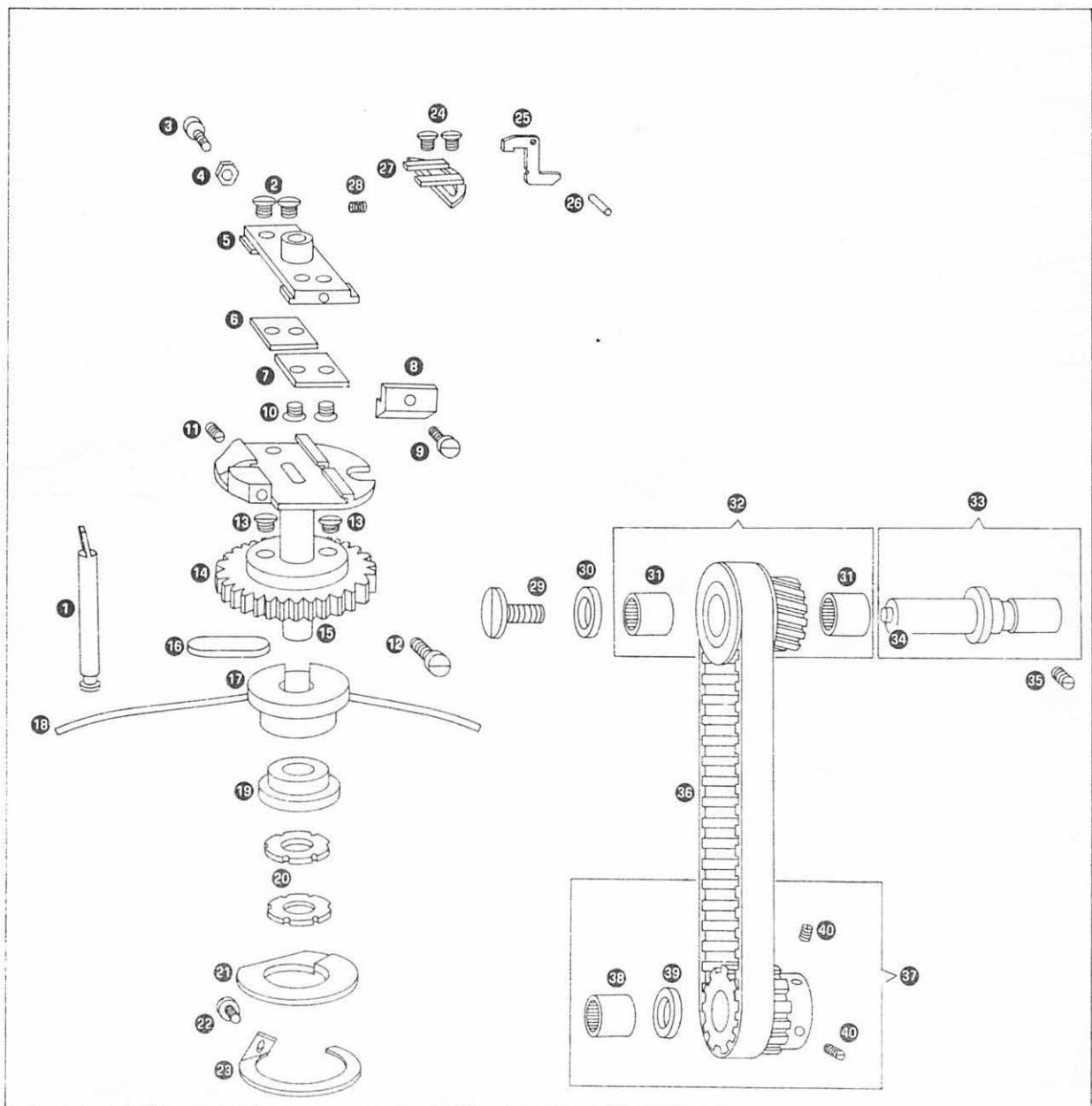
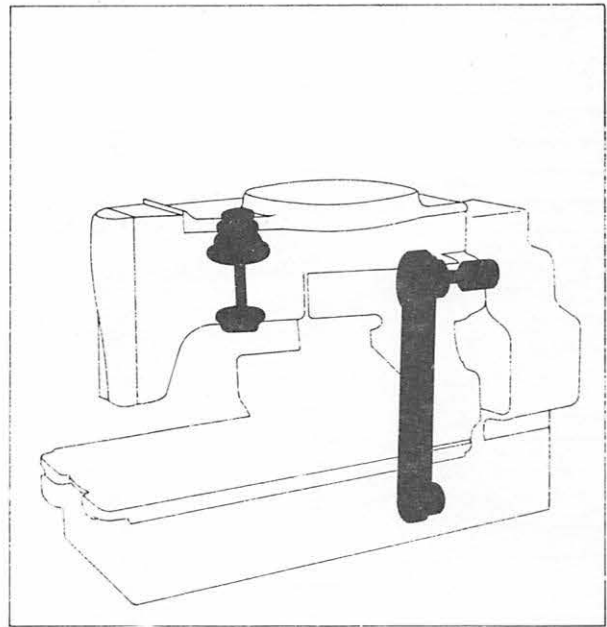
Parts List for 271K14 Machine

Ref. No.	Part No. For Ordering	Description	Amt. Req.
1	50172(803)	Barring Tripping Point Lock Screw	
2	271889	Barring Tripping Point	
3	271890	Barring Tripping Point Spacer	
4	1698(803)	Needle Bar Frame Regulator Hub Adjusting Screw Nut	
5	39504	Needle Bar Frame Regulator Hub Adjusting Screw Washer	
6	1547(819)	Needle Bar Frame Pitman Hinge Screw Nut	
7	271831	Needle Bar Frame Pitman (hinge screw end) Washer	
8	271966	Needle Bar Frame Pitman (adjustable) complete	
9	190(806)	Needle Bar Frame Pitman Adjusting Screw	4
10	7071	Needle Bar Frame Pitman Adjusting Screw Washer	2
11	271917	Needle Bar Frame Pitman (regulator end)	
12	271918	Needle Bar Frame Pitman (hinge screw end)	
13	141679(803)	Needle Bar Frame Pitman Hinge Screw	
14	141549(806)	Needle Bar Frame Connection Hinge Screw	
15	141548(806)	Needle Bar Frame Connection Cap Screw	
16	271771	Needle Bar Frame Connection Oiling Felt Retainer Clamp	
17	271765	Needle Bar Frame Connection Oiling Felt Retainer	
18	271764	Needle Bar Frame Connection Oiling Felt	
19	271604	Needle Bar Frame Connection	
20	271976	Needle Bar Frame Connection Oiling Wick	
21	271608	Needle Bar Frame Regulator Hinge Stud with 262135 and 271609	
22	262135	Needle Bar Frame Regulator Hinge Stud Oil Wick Retainer	
23	271609	Needle Bar Frame Regulator Hinge Stud Oil Wick	
24	262133	Needle Bar Frame Regulator Hinge Stud	
25	446(833)	Needle Bar Frame Regulator Hinge Stud Set Screw	
26	7070	Needle Bar Frame Regulator Hub Adjusting Screw Sleeve	
27	271770	Needle Bar Frame Regulator	
28	1038(803)	Needle Bar Frame Regulator Hub Adjusting Screw	



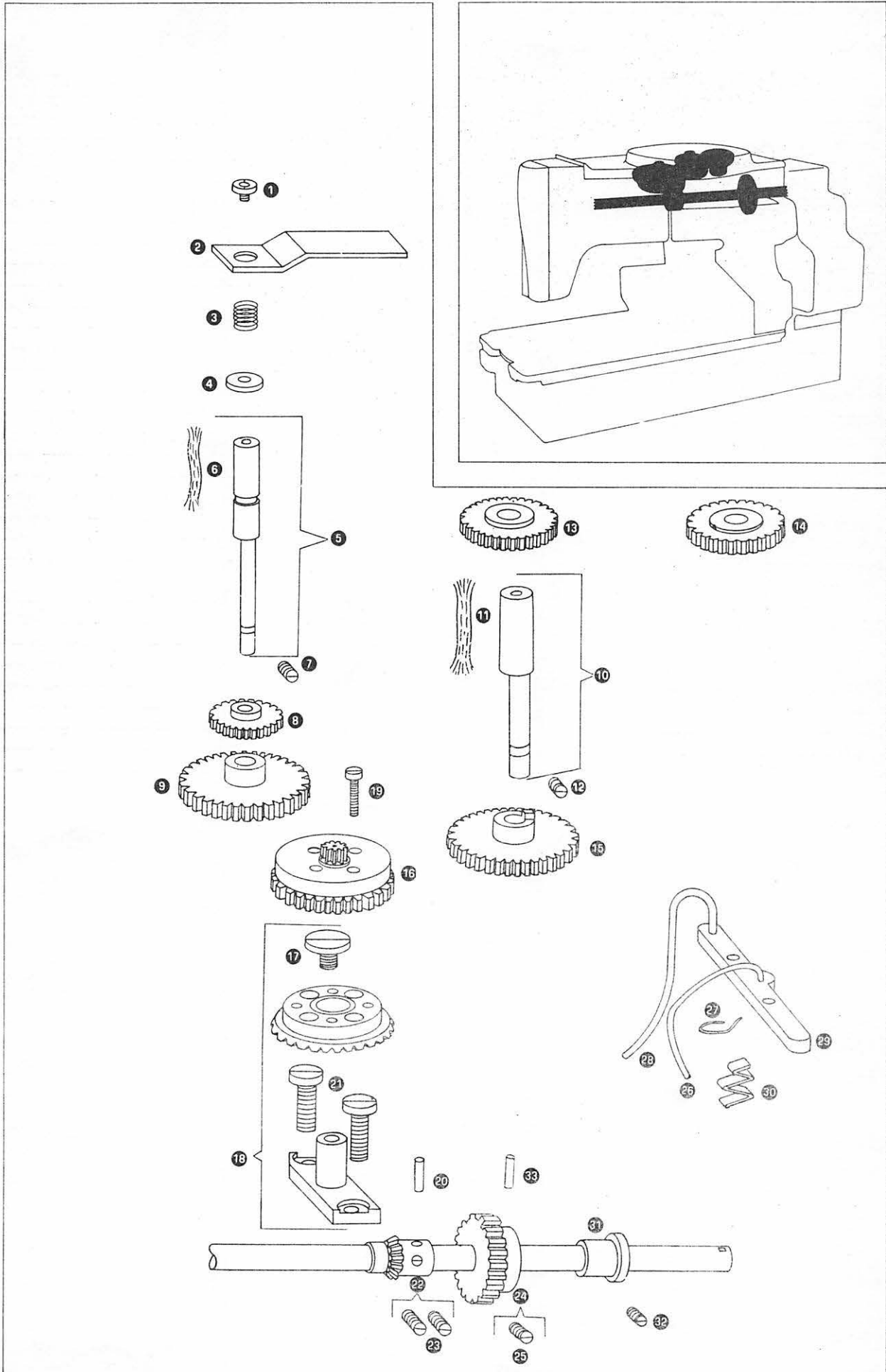
Parts List for 271K14 Machine

Ref. No.	Part No. For Ordering	Description	Amt. Req.
1	271519	Barring Slide Operating Rod	
2	223(804)	Barring Slide Operating Plate (adjustable) Screw	2
3	141564(803)	Barring Slide Operating Plate Adjusting Screw	
4	1607(805)	Barring Slide Operating Plate Adjusting Screw Nut	
5	271796	Barring Slide	
6	271943	Barring Slide Operating Plate (adjustable)	
7	271883	Barring Slide Operating Plate (stationary)	
8	271931	Barring Slide Stop	
9	704(806)	Barring Slide Stop Attaching Screw	
10	228(804)	Barring Slide Operating Plate (stationary) Screw	2
11	452(833)	Barring Slide Stop Screw (adjustable) Set Screw	
12	898(803)	Barring Slide Stop Screw (adjustable)	
13	51000(805)	Needle Bar Frame Driving Gear Screw	2
14	271605	Needle Bar Frame Driving Gear	
15	271517	Barring Shaft	
16	271518	Barring Shaft Oiling Felt (in Arm)	
17	171774	Barring Shaft Bushing (upper)	
18	271698	Barring Shaft Oiling Wick	
19	271631	Barring Shaft Bushing (lower)	
20	53561(803)	Barring Shaft Adjusting Lock Nut	2
21	271755	Barring Shaft Oiling Felt (lower)	
22	216(804)	Barring Shaft Oiling Felt (lower) Retainer Screw	
23	271756	Barring Shaft Oiling Felt (lower) Retainer	
24	196(805)	Barring Trip Lever Plate Clamping Screw	2
25	271886	Barring Trip Lever	
26	271887	Barring Trip Lever Hinge Pin	
27	271888	Barring Trip Lever Plate	
28	210962	Barring Trip Lever Spring	
29	964(804)	Hook Driving Connection Belt Pulley Cap Screw	
30	271754	Hook Driving Connection Belt Pulley Thrust Washer	
31	267093	Hook Driving Connection Belt Pulley Needle Bearing	2
32	271580	Hook Driving Connection Belt Pulley with two 267093	
33	271979	Hook Driving Connection Belt Pulley Stud (eccentric) with 271583	
34	271583	Hook Driving Connection Belt Pulley Stud Oil Packing (wick)	
35	430(830)	Hook Driving Connection Belt Pulley Stud Screw	
36	271578	Hook Driving Connection Belt (reinforced Neoprene)	
37	271794	Hook Driving Shaft Connection Belt Pulley with 268425, 271434 and two 140409(830)	
38	268425	Hook Driving Shaft Connection Belt Pulley Needle Bearing	
39	271434	Hook Driving Shaft Thrust Washer	
40	140409(830)	Hook Driving Shaft Connection Belt Pulley Screw	2



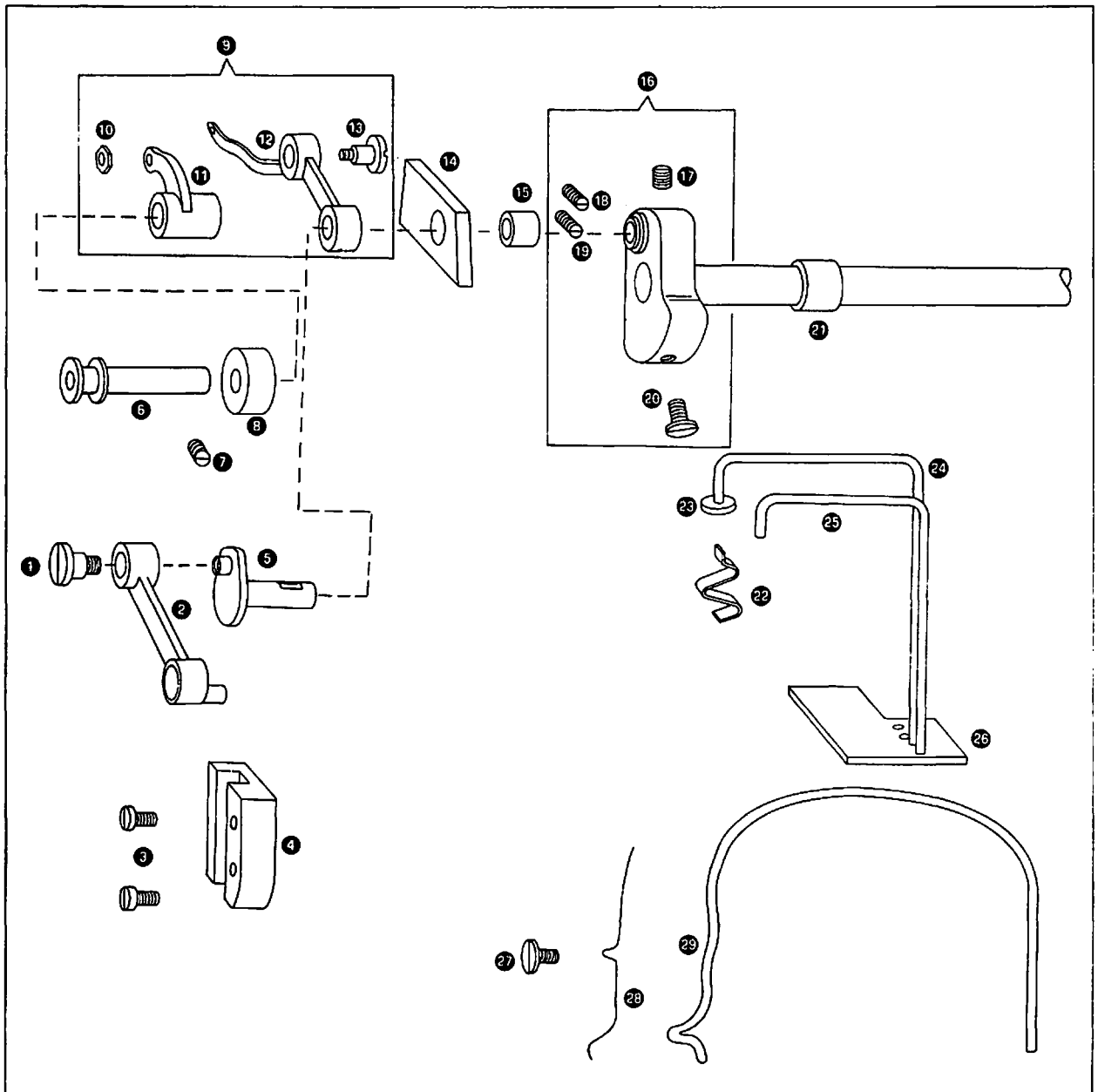
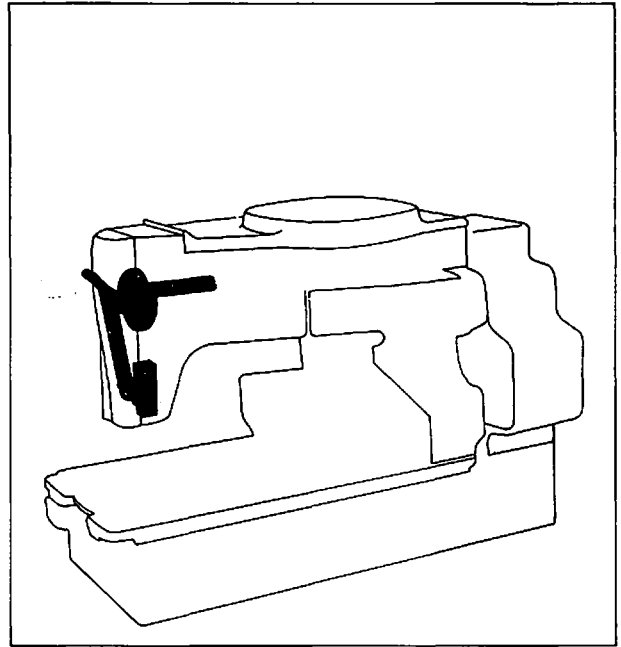
Parts List for 271K14 Machine

Ref. No.	Part No. For Ordering	Description	Amt. Req.
1	141504(819)	Feed Ratchet Gear Compression Spring Cap Screw	
2	271426	Stitch Regulating Gear Retainer	
3	271560	Feed Ratchet Gear Compression Spring	
4	271731	Feed Ratchet Gear Compression Spring Washer	
5	271409	Feed Ratchet Gear (eccentric) Stud with 271562	
6	271562	Feed Ratchet Gear Stud Oil Packing (wick)	
7	140930(850)	Feed Ratchet Gear Stud Set Screw	
8	271559	Feed Ratchet Gear (upper) 32 teeth	
9	271558	Feed Ratchet Gear (lower) 70 teeth	
10	271978	Feed Driving Gear Stud (eccentric) with 263572	
11	263572	Feed Driving Gear Stud Oil Packing (wick)	
12	140930(850)	Feed Driving Gear Stud Set Screw	
13	271640	Stitch Regulating Gear, 40 teeth	
14	271643	Stitch Regulating Gear, 48 teeth	
15	271550	Feed Driving Gear, 64 teeth	
16	271881	Feed Driving Pinion	
17	141546(803)	Feed Driving Bevel Gear Cap Screw	
18	271473	Feed Driving Bevel Gear Bracket with 141546(803) and 271549	
19	971(805)	Feed Driving Pinion Screw	4
20	40025	Feed Driving Bevel Pinion Position Pin	
21	1396(805)	Feed Driving Bevel Gear Bracket Screw	2
22	271750	Feed Driving Bevel Pinion with two 453(830)	
23	453(830)	Feed Driving Bevel Pinion Set Screw	2
24	271584	Hook Driving Connection Belt Pulley Gear with 141600(830)	
25	141600(830)	Hook Driving Connection Belt Pulley Gear Lock Screw	
26	271423	Hook Driving Connection Belt Pulley Oiling Wick	
27	271652	Stop Cam Gear Stud Oiling Wick Clamp	
28	271651	Stop Cam Gear Stud Oiling Wick	
29	271507	Arm Shaft Flanged Bushing (back) Oiling Felt	
30	271508	Arm Shaft Flanged Bushing (back) Oil Packing (wick)	
31	271733	Arm Shaft Flanged Bushing (back)	
32	448(833)	Arm Shaft Flanged Bushing (back) Set Screw	
33	40025	Hook Driving Connection Belt Pulley Gear Position Pin	



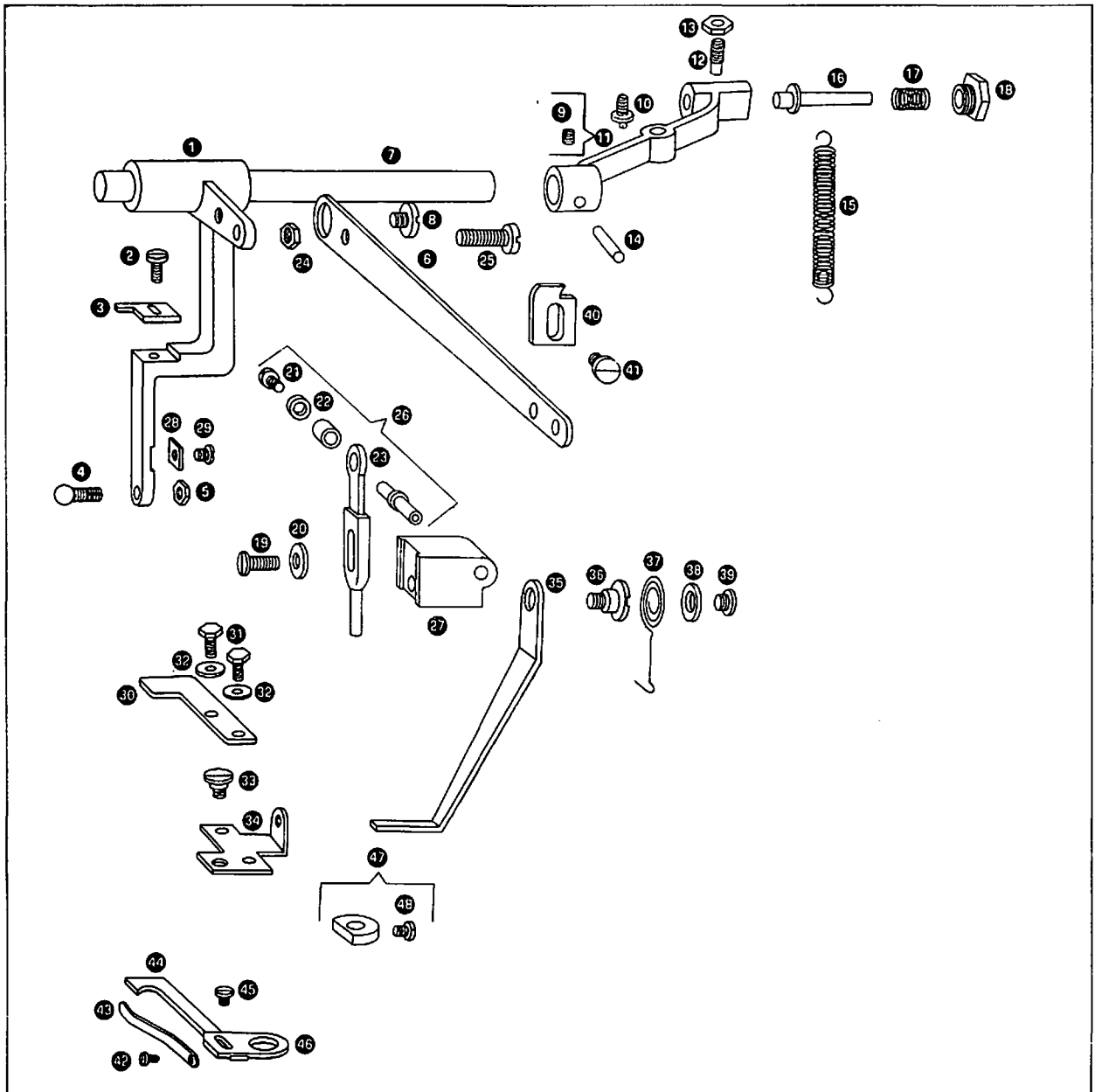
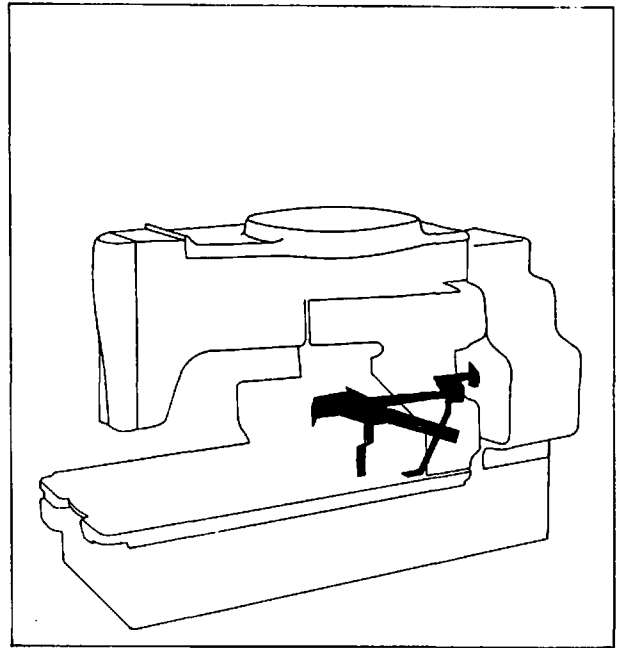
Parts List for 271K14 Machine

Ref. No.	Part No. For Ordering	Description	Amt. Req.
1	1021(805)	Needle Bar Connecting Link Cap Screw	
2	98962	Needle Bar Connecting Link	
3	114002	Needle Bar Connecting Link Guide Block Screw	2
4	98964	Needle Bar Connecting Link Guide Block	
5	271694	Thread Take-up Crank	
6	262138	Thread Take-up Lever Link Hinge Pin	
7	435(833)	Thread Take-up Lever Link Hinge Pin Set Screw	
8	271790	Thread Take-up Lever Link Hinge Pin Oiling Felt	
9	271699	Thread Take-up Lever complete	
10	1521(804)	Thread Take-up Lever Adjusting Screw Nut	
11	271793	Thread Take-up Lever Link	
12	271696	Thread Take-up Lever	
13	141562(803)	Thread Take-up Lever Adjusting Screw	
14	271975	Thread Take-up Lever Link Oiling Felt	
15	271599	Thread Take-up Lever Link Hinge Pin Oiling Felt Washer	
16	271760	Needle Bar Crank with 858(830), 1065(830) and two 141275(869)	
17	141275(809)	Thread Take-up Crank Position Screw	
18	141275(869)	Thread Take-up Crank Set Screw	
19	858(830)	Needle Bar Crank Set Screw	
20	1065(830)	Needle Bar Crank Position Screw	
21	271506	Arm Shaft	
22	271508	Arm Shaft Bushing (front) Oil Packing (wick)	
23	271509	Arm Shaft Bushing (front) Oiling Felt	
24	235706	Arm Shaft Bushing (front) Oil Wick	
25	271651	Thread Take-up Lever Link Hinge Pin Oil Wick	
26	271505	Arm Reservoir Oiling Felt	
27	190(804)	Arm Oil Wick Retainer Screw	
28	271503	Arm Oil Wick Retainer	
29	271502	Arm Oil Wick	



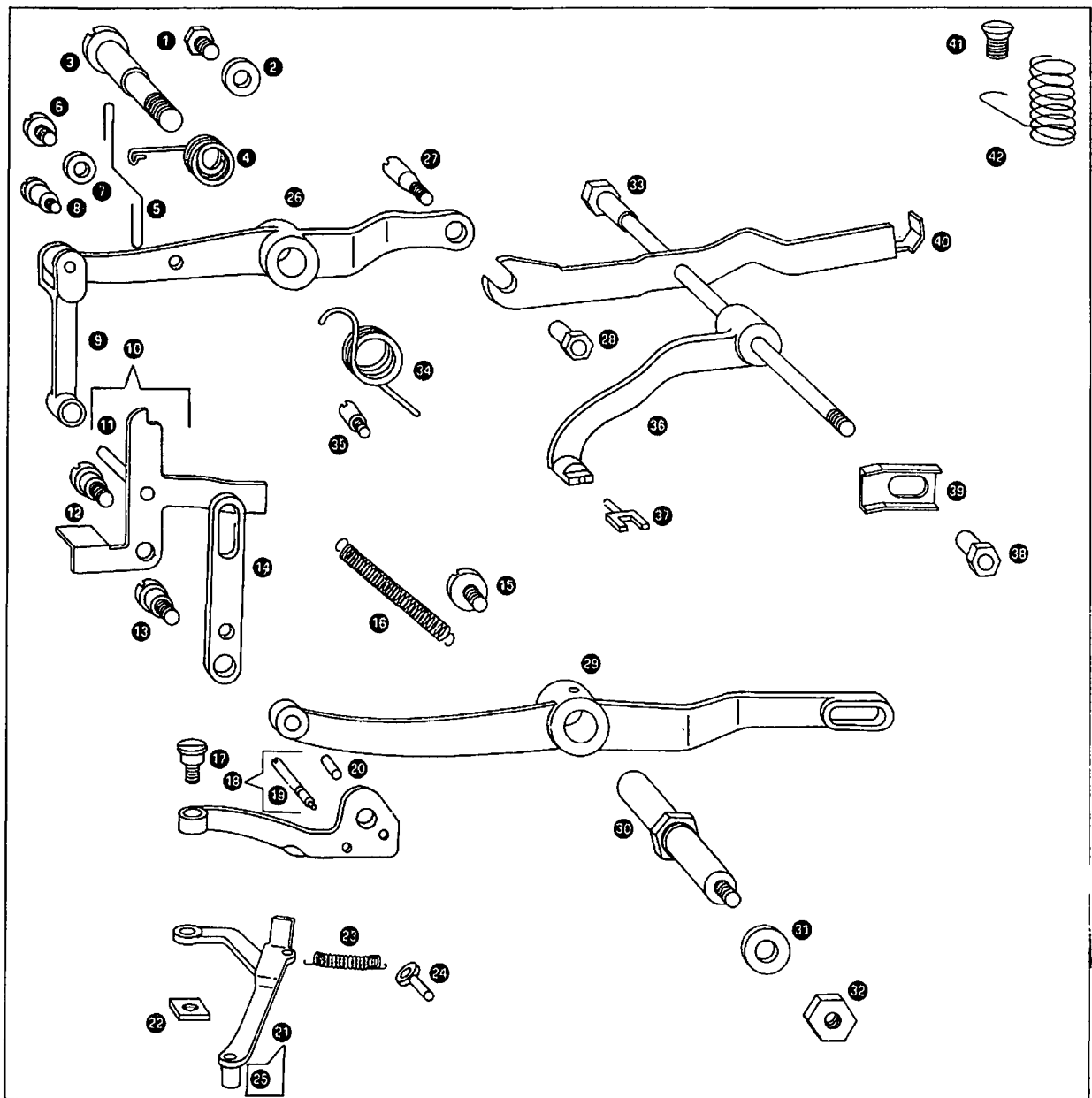
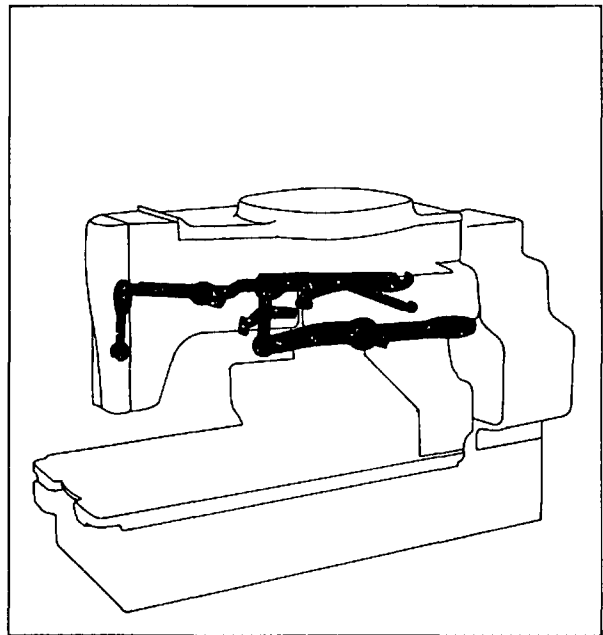
Parts List for 271K14 Machine

Ref. No.	Part No. For Ordering	Description	Amt. Req.
1	271670	Thread (lower) Cutting Lever	
2	201(803)	Thread and Cord (upper) Cutting Blade Connecting Rod Latch Tripping Plate Screw	
3	271681	Thread and Cord (upper) Cutting Blade Connecting Rod Latch Tripping Plate	
4	1351(803)	Thread (lower) Cutting Lever Ball Screw	
5	1520(809)	Thread (lower) Cutting Lever Ball Screw Nut	
6	271671	Thread (lower) Cutting Lever Extension	
7	271657	Tension (side of arm) Releaser Lever Shaft	
8	350365(803)	Thread (lower) Cutting Lever Extension Screw	
9	140321(830)	Tension (side of arm) Releaser Lever Set Screw	
10	1241(804)	Tension (side of arm) Releaser Lever Spring Screw Stud	
11	271656	Tension (side of arm) Releaser Lever with 140321(830)	
12	717(833)	Tension (side of arm) Releaser Lever Stop Screw	
13	1520(809)	Tension (side of arm) Releaser Lever Stop Screw Nut	
14	271655	Tension (side of arm) Releaser Lever Pin (spirol)	
15	271949	Tension (side of arm) Releaser Lever Spring	
16	40052	Tension (side of arm) Releaser Lever Lock Pin	
17	40053	Tension (side of arm) Releaser Lever Lock Pin Spring	
18	1352(803)	Tension (side of arm) Releaser Lever Lock Pin Screw Bushing	
19	157(806)	Clamp Lifting Arm Connection Roller and Screw Stud Bracket Screw	
20	39541	Clamp Lifting Arm Connection Roller and Screw Stud Bracket Screw Washer	
21	229(804)	Clamp Lifting Arm Connection Roller Cap Screw	
22	12424	Clamp Lifting Arm Connection Roller Cap Screw Washer	
23	271540	Clamp Lifting Arm Connection	
24	1620(805)	Clamp Lifting Arm Connection Hinge Screw Nut	
25	141556(830)	Clamp Lifting Arm Connection Hinge Screw	
26	1901	Clamp Lifting Arm Connection Roller and Screw Stud with 229(804) and 12424	
27	271541	Clamp Lifting Arm Connection Roller and Screw Stud Bracket	
28	271628	Sewing Safety Lock Engaging Plate	
29	114123(804)	Sewing Safety Lock Engaging Plate Screw	
30	271622	Safety Tripping Lever Lock	
31	350114(803)	Safety Tripping Lever Lock Screw	2
32	39541	Safety Tripping Lever Lock Screw Washer	2
33	140566(830)	Safety Tripping Lever Lock Plate Hinge Screw	
34	271623	Safety Tripping Lever Lock Plate	
35	271621	Safety Tripping Lever	
36	350109(803)	Safety Tripping Lever Hinge Screw	
37	251170	Safety Tripping Lever Spring	
38	7071	Safety Tripping Lever Spring Screw Washer	
39	217(804)	Safety Tripping Lever Spring Screw	
40	271624	Safety Tripping Lever Release Plate	
41	898(804)	Safety Tripping Lever Release Plate Screw	
42	201381(804)	Sewing Safety Lock Hinge Bracket Spring Screw	
43	2256	Sewing Safety Lock Hinge Bracket Spring	
44	271625	Sewing Safety Lock	
45	792(804)	Sewing Safety Lock Screw	
46	271629	Sewing Safety Lock Hinge Bracket	
47	271630	Sewing Safety Lock Hinge Bracket Collar with 202(806)	
48	202(806)	Sewing Safety Lock Hinge Bracket Collar Screw	



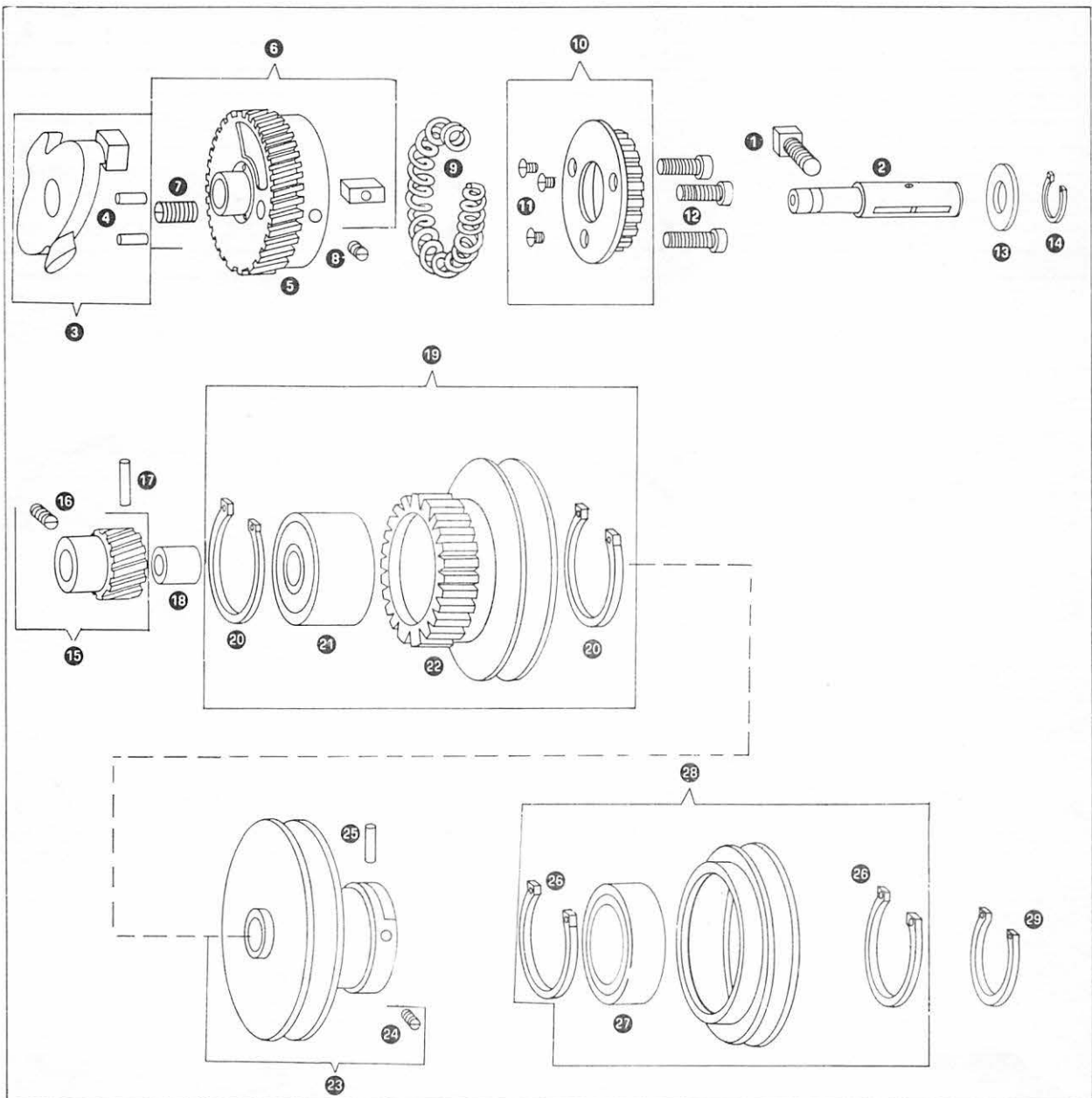
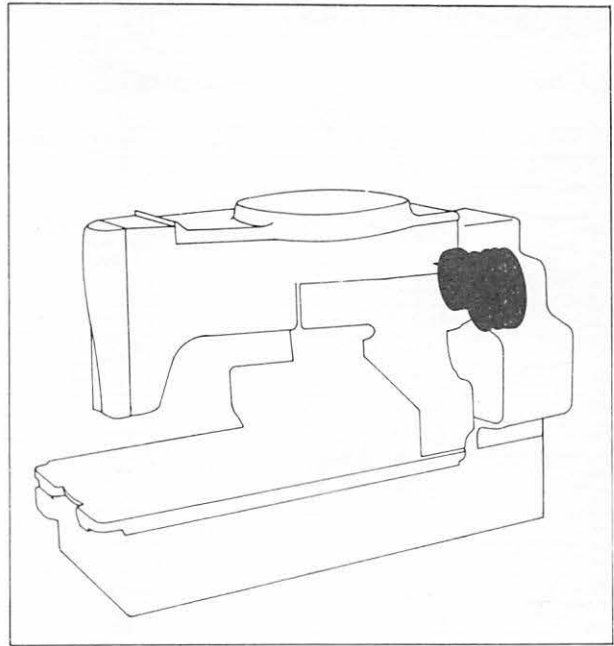
Parts List for 271K14 Machines

Ref. No.	Part No. For Ordering	Description	Amt. Req.
1	141316(830)	Knife Bar Driving Lever Spring Screw	
2	271967	Automatic Knife Disengaging Lever Stop Washer	
3	141649(803)	Knife Bar Driving Lever Hinge Screw	
4	23681	Knife Bar Driving Lever Spring	
5	271783	Thread (upper) Pull-off	
6	704(809)	Thread (upper) Pull-off Screw	
7	39541	Thread (upper) Pull-off Screw Washer	
8	1240(806)	Knife Bar Connecting Link Hinge Screw	
9	271914	Knife Bar Connecting Link	
10	271438	Knife Bar Disengaging Lever with 262058	
11	262058	Knife Bar Disengaging Lever Screw Stud	
12	90(806)	Knife Bar Disengaging Lever Hinge Screw	
13	54(806)	Knife Bar Driving Lever (intermediate) Connecting Link Hinge Screw	
14	262171	Knife Bar Driving Lever (intermediate) Connecting Link	
15	144(804)	Knife Bar Driving Lever (intermediate) Cap Screw	
16	249660	Knife Bar Disengaging Lever Spring	
17	50416(806)	Knife Bar Disengaging Lever Catch Hinge Screw	
18	271935	Knife Bar Disengaging Lever Catch Bracket with 1242(804) and 238089	
19	1242(804)	Knife Bar Disengaging Lever Spring Screw	
20	238089	Knife Bar Disengaging Lever Catch Bracket Position Pin	
21	271934	Knife Bar Disengaging Lever Catch with 1963	
22	1547(819)	Knife Bar Disengaging Lever Catch Hinge Screw Nut	
23	249659	Knife Bar Disengaging Lever Catch Spring	
24	1241(804)	Knife Bar Disengaging Lever Catch Spring Screw Stud	
25	1963	Knife Bar Disengaging Lever Catch Roller and Stud	
26	271595	Knife Bar Driving Lever	
27	271801	Knife Bar Driving Lever Screw Stud	
28	201732(803)	Knife Bar Driving Lever Screw Stud Nut	
29	271936	Knife Bar Driving Lever (intermediate)	
30	141586(803)	Knife Bar Driving Lever (intermediate) Hinge Screw Stud	
31	205634	Knife Bar Driving Lever (intermediate) Hinge Screw Stud Washer	
32	53570(819)	Knife Bar Driving Lever (intermediate) Hinge Screw Stud Nut	
33	350712(803)	Barring Lever Hinge Screw	
34	249607	Barring Lever Spring	
35	1330(806)	Barring Lever Spring Screw Stud	
36	271928	Barring Lever	
37	271930	Barring Slide Operating Rod Stud	
38	201732(803)	Barring Lever Hinge Screw Nut	
39	271429	Feed Hand Ratchet Stop	
40	271952	Starting Lever Safety	
41	190(804)	Arm Oil Wick Support Spring Screw	
42	271504	Arm Oil Wick Support Spring	



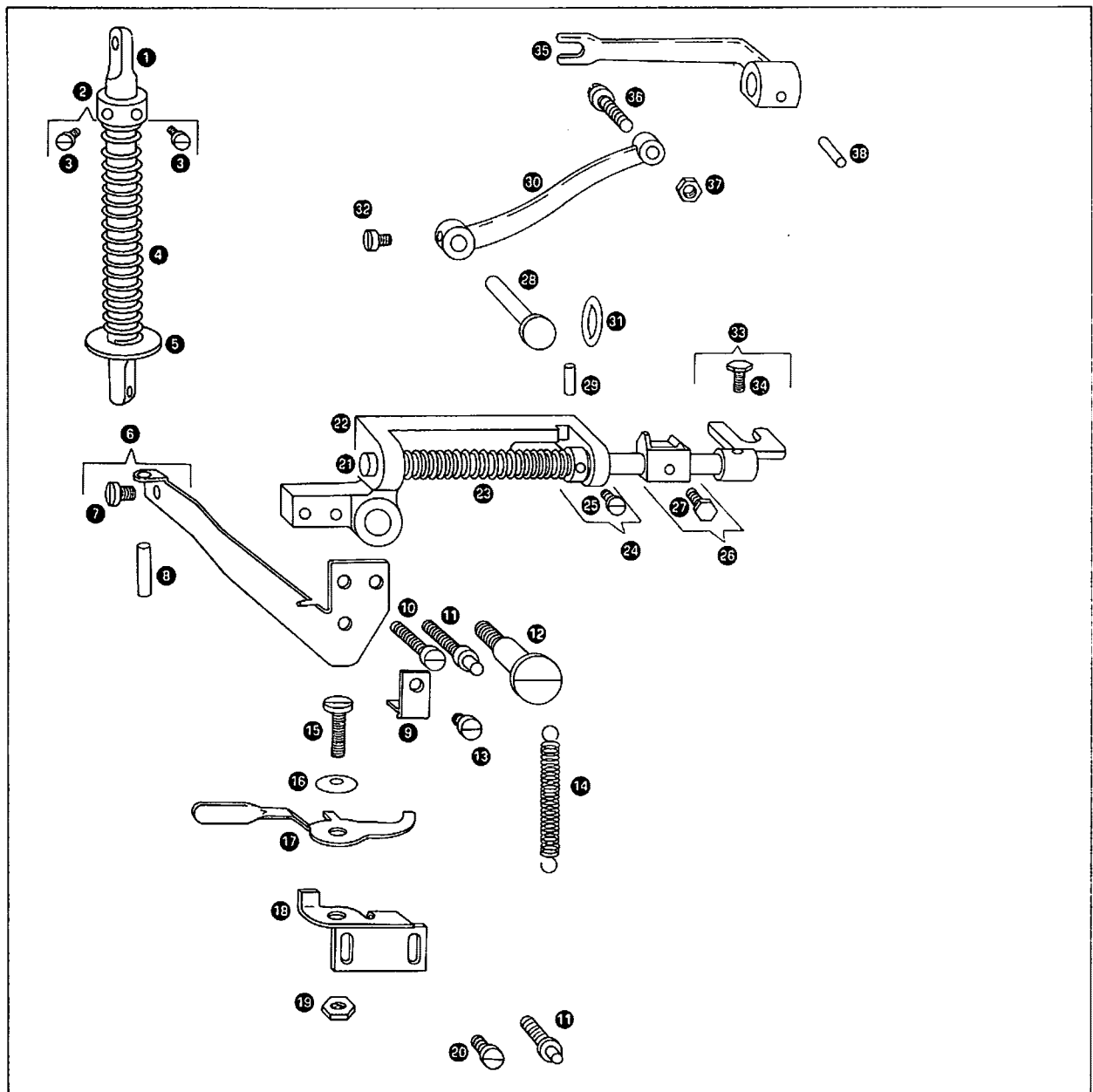
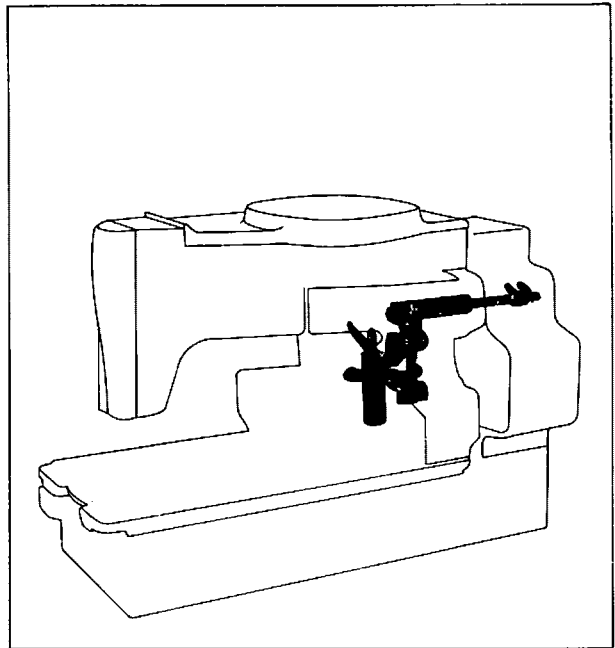
Parts List for 271K14 Machine

Ref. No.	Part No. For Ordering	Description	Amt. Req.
1	795(803)	Stop Cam Gear Stud Set Screw	
2	271650	Stop Cam Gear Stud	
3	271939	Stop Cam with two 202330	
4	202330	Stop Cam Oil Packing (wick)	2
5	271759	Stop Cam Gear	
6	249713	Stop Cam Spring Stop Screw Block with 457(830)	
7	457(830)	Stop Cam Spring Stop Screw Block Set Screw	
8	871(806)	Stop Cam Spring Stop Screw	
9	271495	Stop Cam Spring	
10	271619	Pulley (positive drive) Gear and Stop Cam Spring Cover with three 389(806)	
11	389(806)	Stop Cam Spring Cover Screw	3
12	140050(803)	Pulley (positive drive) Gear Screw	3
13	271730	Stop Cam Gear Stud Washer	
14	265672	Stop Cam Gear Stud Retaining Ring	
15	271653	Stop Cam Pinion with 453(830)	
16	453(830)	Stop Cam Pinion Set Screw	
17	40025	Stop Cam Pinion Position Pin	
18	271738	Pulley (positive drive) Spacer	
19	271763	Pulley (positive drive) with 271736 and 271766	
20	271766	Pulley (positive drive) Ball Bearing Retaining Ring	2
21	271736	Pulley (positive drive) Ball Bearing	
22	271618	Pulley (positive drive)	
23	271617	Pulley (tight) with 140321(803)	
24	140321(803)	Pulley (tight) Set Screw	
25	271739	Pulley (tight) Pin (spirol)	
26	271767	Pulley (loose) Ball Bearing Retaining Ring	2
27	271734	Pulley (loose) Ball Bearing	
28	271615	Pulley (loose) with 271734 and two 271767	
29	271740	Pulley (loose) Retaining Ring	



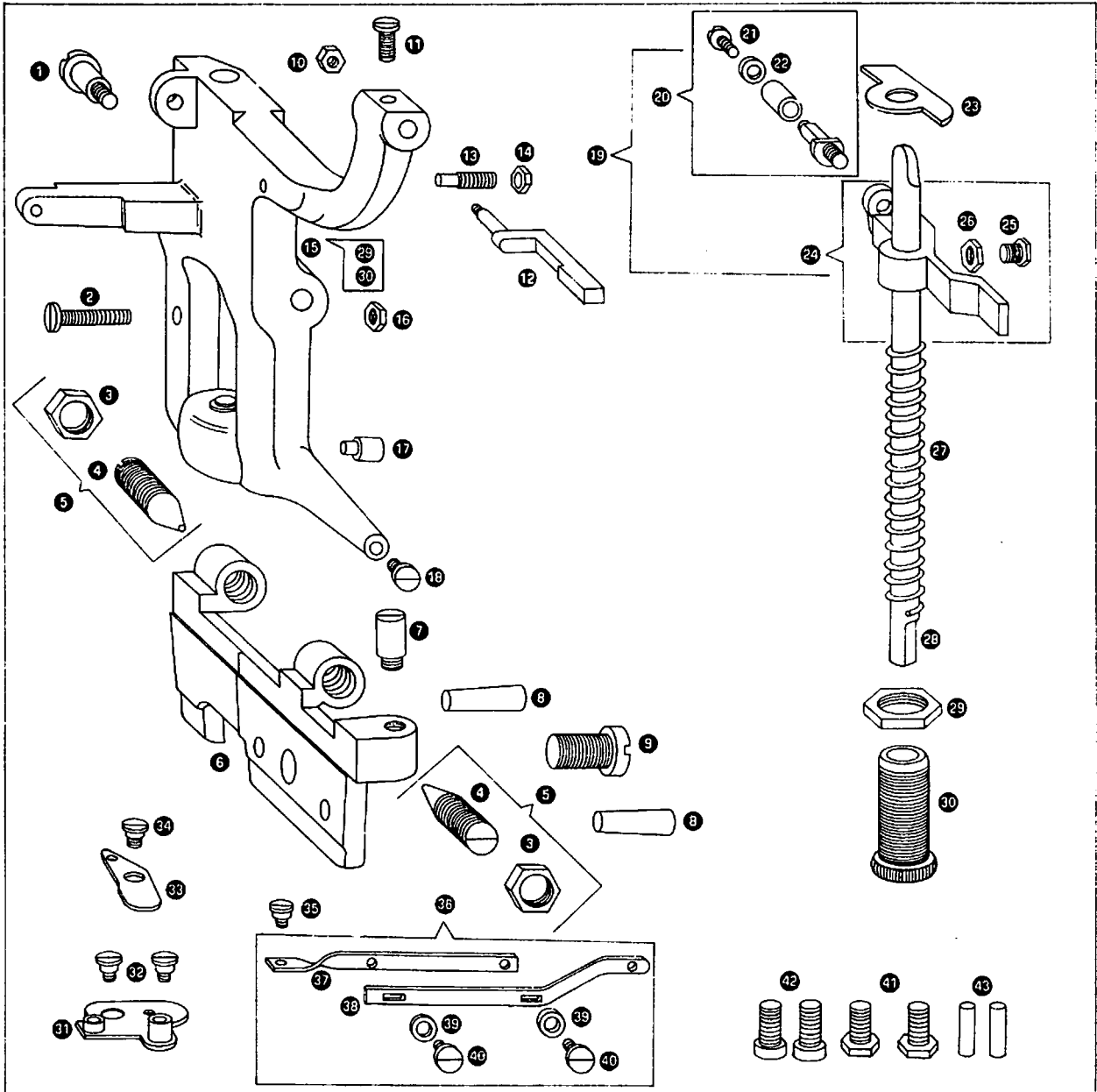
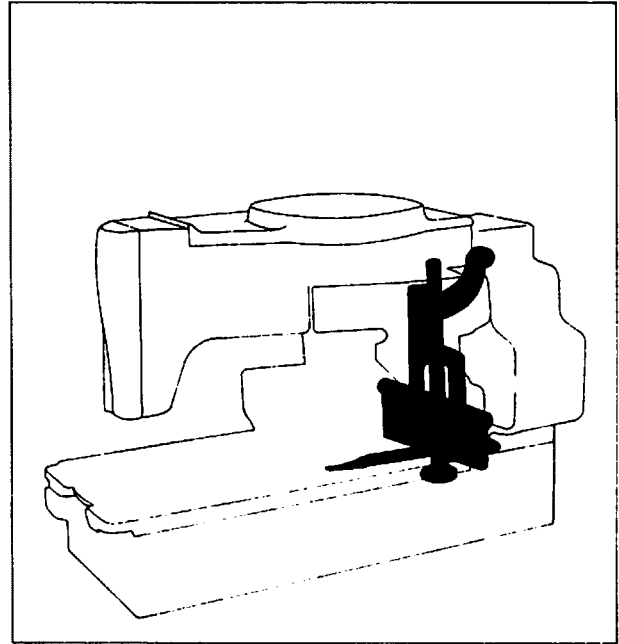
Parts List for 271K14 Machine

Ref. No.	Part No. For Ordering	Description	Amt. Req.
1	271729	Starting Lever Rod	
2	39675	Starting Lever Spring Collar with two 191(806)	
3	191(806)	Starting Lever Spring Collar Set Screw	
4	222616	Starting Lever Spring	
5	202005	Starting Lever Spring Washer	
6	249858	Belt Shifter Shaft Bracket Extension with 51047(805)	
7	51047(805)	Belt Shifter Shaft Bracket Extension Pinch Screw	
8	249864	Belt Shifter Trip Stud	
9	271965	Belt Shifter Shaft Bracket Stop	
10	158(805)	Belt Shifter Shaft Bracket Extension Screw	
11	350339(805)	Belt Shifter Shaft Bracket Spring Screw Stud	2
12	350288(806)	Belt Shifter Shaft Bracket Hinge Screw	
13	191(806)	Belt Shifter Shaft Bracket Stop Screw	
14	23554	Belt Shifter Shaft Bracket Spring	
15	59(804)	Speed Adjusting Lever Hinge Screw	
16	202248	Speed Adjusting Lever Hinge Screw Washer	
17	271802	Speed Adjusting Lever (slow speed)	
18	271803	Speed Adjusting Lever Bracket	
19	1521(819)	Speed Adjusting Lever Hinge Screw Nut	
20	161(804)	Speed Adjusting Lever Bracket Screw	
21	271524	Belt Shifter Shaft	
22	271727	Belt Shifter Shaft Bracket	
23	271950	Belt Shifter Shaft Spring	
24	249861	Belt Shifter Shaft Guide Collar with 237(804)	
25	237(804)	Belt Shifter Shaft Guide Collar Set Screw	
26	271523	Belt Shifter Operating Block with 350287(806)	
27	350287(806)	Belt Shifter Operating Block Set Screw	
28	271876	Tension (side of arm) Releaser Shaft	
29	2269	Belt Shifter Shaft Guide Collar Position Pin	
30	271877	Tension (side of arm) Releaser Shaft Crank with 202(806)	
31	39882	Belt Shifter Stop Washer (nylon)	
32	202(806)	Tension (side of arm) Releaser Shaft Crank Adjusting Screw	
33	271977	Belt Shifter with 350287(806)	
34	350287(806)	Belt Shifter Set Screw	
35	271654	Tension (side of arm) Releaser Arm	
36	679(803)	Tension (side of arm) Releaser Shaft Crank Ball Screw Stud	
37	1520(809)	Tension (side of arm) Releaser Shaft Crank Ball Screw Stud Nut	
38	271655	Tension (side of arm) Releaser Arm Pin (spirol)	



Parts List for 271K14 Machine

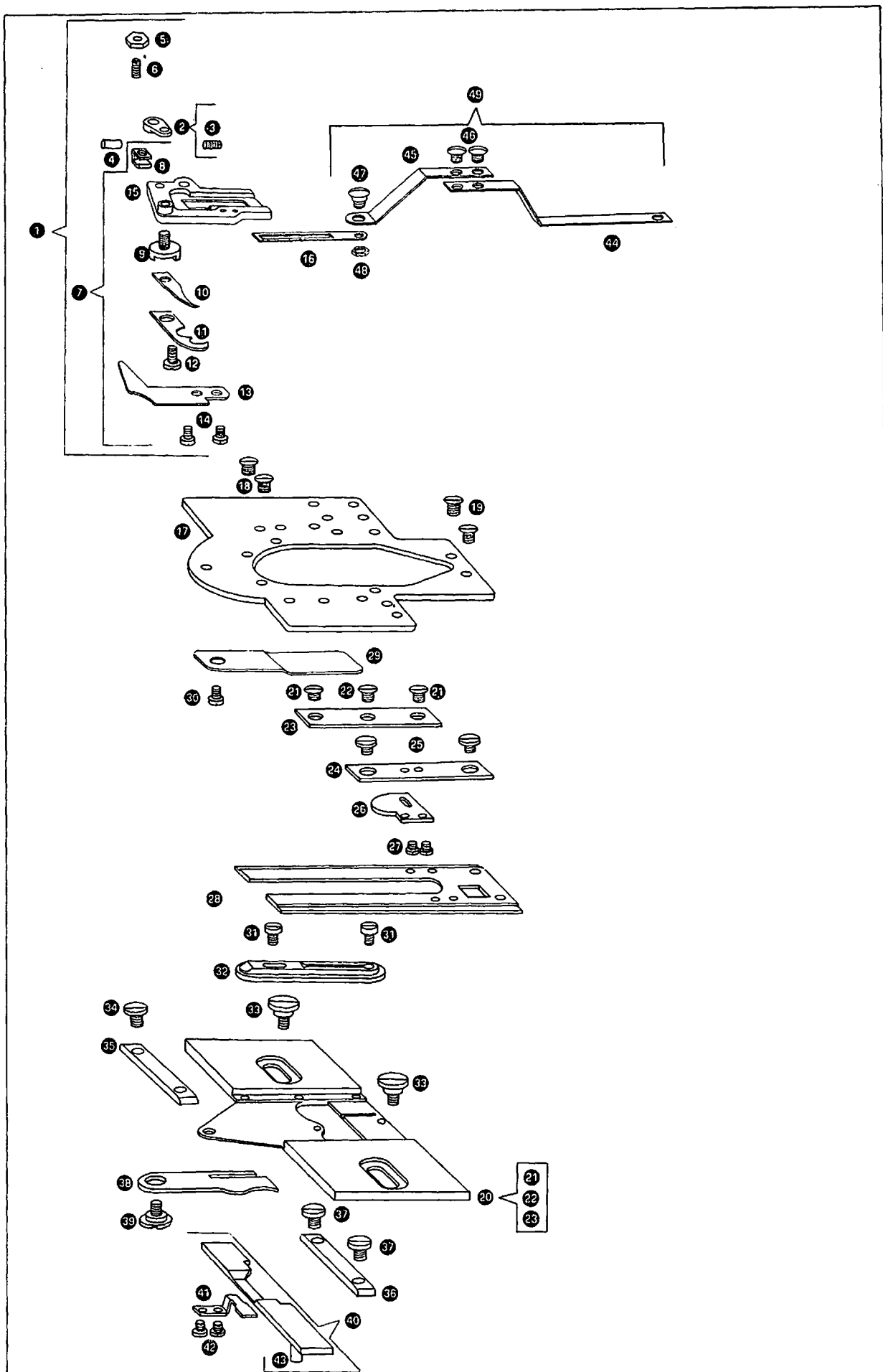
Ref. No.	Part No. For Ordering	Description	Amt. Req.
1	61(806)	Starting Lever Rod Hinge Screw	
2	124(803)	Starting Lever Stop Screw	
3	1508(813)	Starting Lever Screw Centre Nut	
4	564(803)	Starting Lever Screw Centre	
5	58384	Starting Lever Screw Centre with 1508(813)	
6	271937	Starting Lever Bracket	
7	1469(803)	Tension (side of arm) Releaser Lever Stop Screw Stud	
8	8582	Starting Lever Bracket Dowel Pin	2
9	123(805)	Starting Lever Bracket Screw	
10	1655(803)	Belt Shifter Operating Actuator Lock Nut	
11	350287(806)	Belt Shifter Operating Actuator Set Screw	
12	271522	Belt Shifter Operating Actuator	
13	717(833)	Starting Lever Adjusting Screw	
14	1520(809)	Starting Lever Adjusting Screw Nut	
15	271938	Starting Lever with 913(806) and 1638(804)	
16	1518(809)	Starting Lever Stop Screw Nut	
17	1241(804)	Tension (side of arm) Releaser Lever Spring Screw Stud	
18	350235(804)	Sewing Safety Lock Pitman Hinge Screw (back)	
19	271968	Stop Cam Interlocking Rod Guide with 1959	
20	1959	Knife Bar Driving Lever (intermediate) Roller and Screw Stud with 229(804) and 12424	
21	229(804)	Knife Bar Driving Lever (intermediate) Roller Cap Screw	
22	12424	Knife Bar Driving Lever (intermediate) Roller Cap Screw Washer	
23	39988	Stop Cam Interlocking Rod Guide Washer (nylon)	
24	271940	Stop Cam Interlocking Rod Guide with 1619(850) and 350635(830)	
25	350635(850)	Stop Cam Interlocking Rod Guide Set Screw	
26	1619(850)	Stop Cam Interlocking Rod Guide Set Screw Lock Nut	
27	21651	Stop Cam Interlocking Rod Spring	
28	249741	Stop Cam Interlocking Rod	
29	1638(804)	Stop Cam Interlocking Rod Spring Regulating Thumb Screw Nut	
30	913(806)	Stop Cam Interlocking Rod Spring Regulating Thumb Screw	
31	271627	Sewing Safety Lock Actuating Cam Plate	
32	181(804)	Sewing Safety Lock Actuating Cam Plate Screw	2
33	271626	Sewing Safety Lock Actuating Cam	
34	980(803)	Sewing Safety Lock Actuating Cam Hinge Screw	
35	980(803)	Sewing Safety Lock Pitman Hinge Screw (front)	
36	271633	Sewing Safety Lock Pitman complete Nos. 249947, 271632, two each 914(806) and 39541	
37	271632	Sewing Safety Lock Pitman (rear section)	
38	249947	Sewing Safety Lock Pitman (front section)	
39	39541	Sewing Safety Lock Pitman Screw Washer	
40	914(806)	Sewing Safety Lock Pitman Screw	
41	868(805)	Arm Screw (front)	2
42	748(805)	Arm Screw (back)	2
43	8582	Arm Dowel Pin	2



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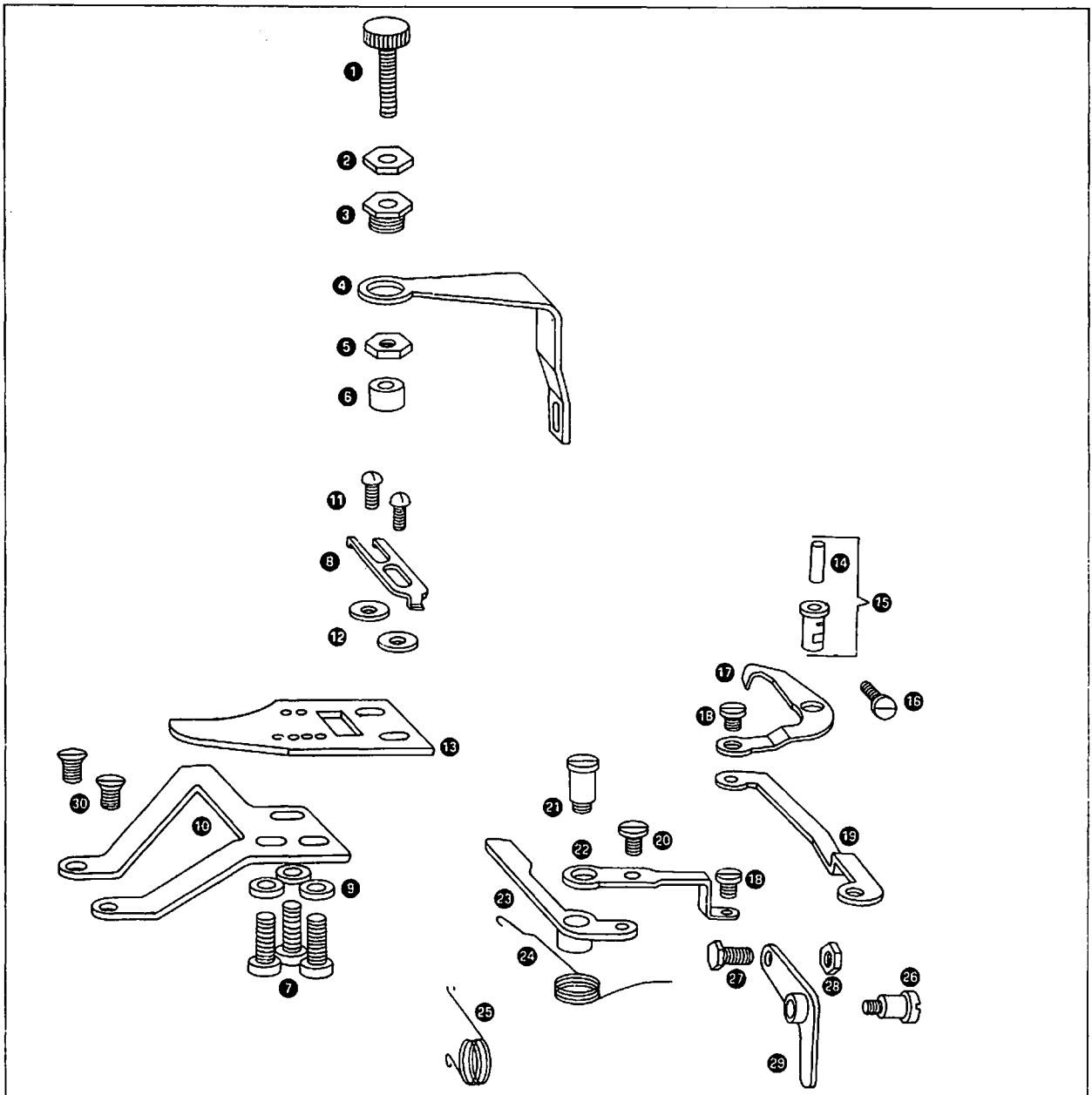
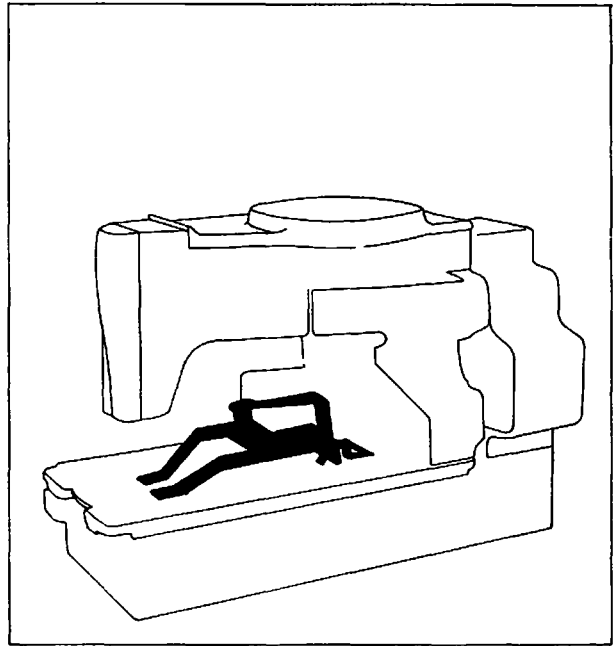
Parts List for 271K14 Machine

Ref. No.	Part No. For Ordering	Description	Amt. Req.
1	23321	Clamp Check complete	
2	40050	Thread and Cord (upper) Cutting Blade Shaft Crank with 906(833)	
3	906(833)	Thread and Cord (upper) Cutting Blade Shaft Crank Set Screw	
4	2269	Thread and Cord (upper) Cutting Blade Shaft Crank Pin	
5	1772(819)	Clamp Check Thread Clamping Pressure Spring Adjusting Screw (Nut)	
6	702(805)	Clamp Check Thread Clamping Pressure Spring Adjusting Screw	
7	23319	Clamp Check with 23320 and two 237(804)	
8	271483	Clamp Check Thread Clamping Pressure Spring	
9	39866	Thread and Cord (upper) Cutting Blade Shaft	
10	39858	Thread and Cord (upper) Cutting Blade	
11	39867	Thread and Cord (upper) Clamping Plate	
12	219(806)	Thread and Cord (upper) Cutting Blade Screw	
13	23320	Clamp Check Section and Cutting Plate	
14	237(819)	Clamp Check Section and Cutting Plate Screw	2
15	23318	Clamp Check	
16	23324	Cloth Stripper Finger	
17	271498	Clamp Carrier Plate	
18	404(804)	Clamp Carrier Plate Screw (front)	2
19	1231(806)	Clamp Carrier Plate Screw (back)	2
20	39720	Clamp Carrier Slide with 1345(804), 271920 and two 756(804)	
21	756(804)	Clamp Carrier Guide (left) Screw (long)	2
22	1345(804)	Clamp Carrier Guide (left) Screw (short)	
23	271920	Clamp Carrier Guide (left)	
24	271922	Clamp Carrier Guide (right)	
25	1230(806)	Clamp Carrier Guide (right) Screw	2
26	271490	Thread (lower) Cutting Blade Friction Plate	
27	228(806)	Thread (lower) Cutting Blade Friction Plate Screw	2
28	99773	Clamp Carrier	
29	249958	Clamp Carrier Guard	
30	244(804)	Clamp Carrier Guard Screw	
31	141666(803)	Needle Plate Screw	2
32	22979	Needle Plate	
33	1256(804)	Clamp Carrier Slide Screw	2
34	1094(803)	Clamp Carrier Slide Guide (left) Screw	2
35	271893	Clamp Carrier Slide Guide (left)	
36	271894	Clamp Carrier Slide Guide (right)	
37	1094(803)	Clamp Carrier Slide Guide (right) Screw	2
38	271749	Thread (lower) Pull-off	
39	141557(803)	Thread (lower) Pull-off Hinge Screw	
40	271780	Thread (lower) Cutting Blade Carrier with 40038	
41	271926	Thread (lower) Cutting Blade	
42	240(804)	Thread (lower) Cutting Blade Screw	2
43	40038	Thread (lower) Cutting Blade Carrier Stud	
44	23322	Cloth Stripper Arm (back)	
45	23323	Cloth Stripper Arm (front)	
46	1443(819)	Cloth Stripper Arm (front) Screw	
47	1443(819)	Cloth Stripper Finger Screw	
48	1735(819)	Cloth Stripper Finger Screw Nut	
49	23325	Cloth Stripper complete	



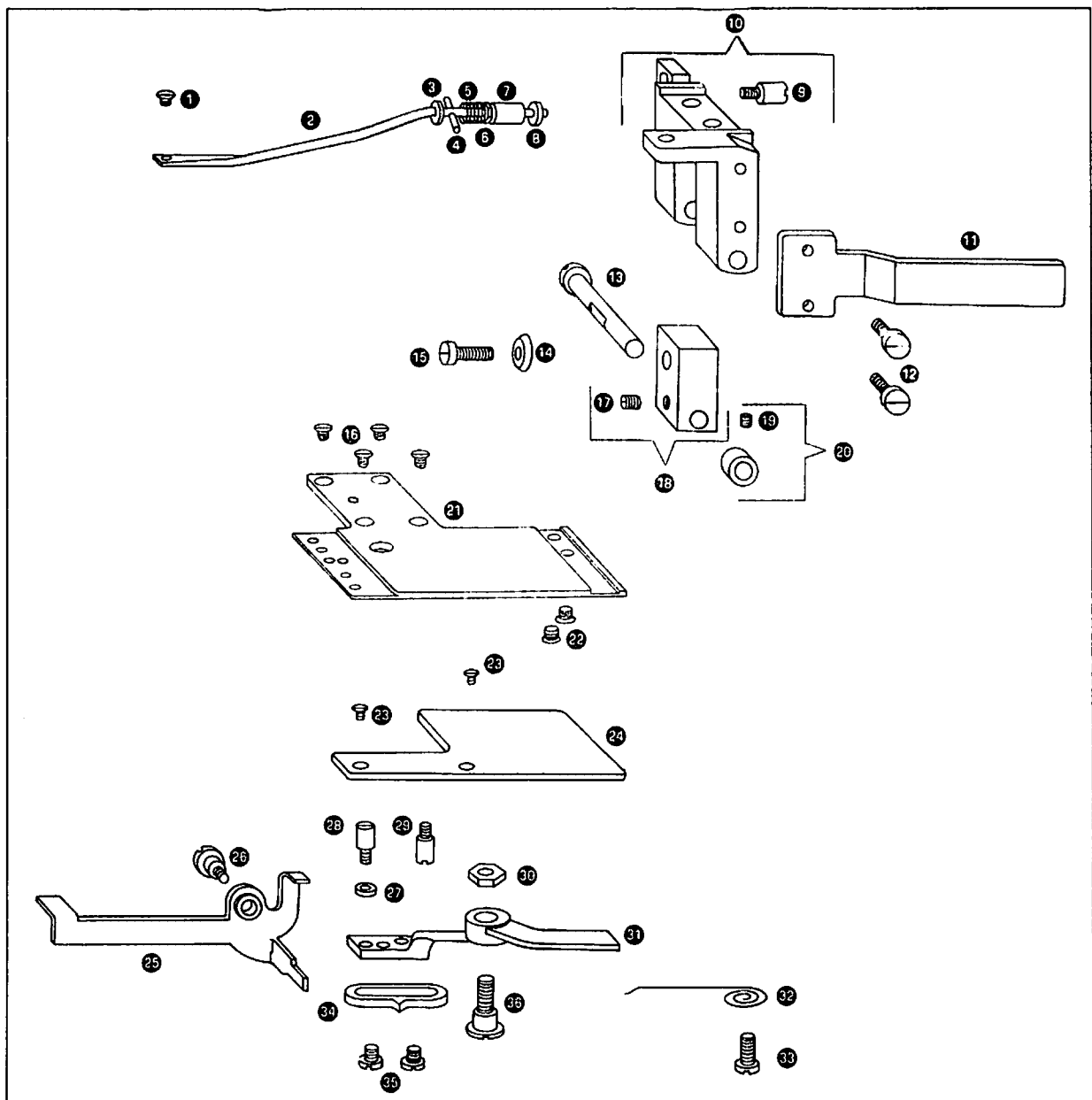
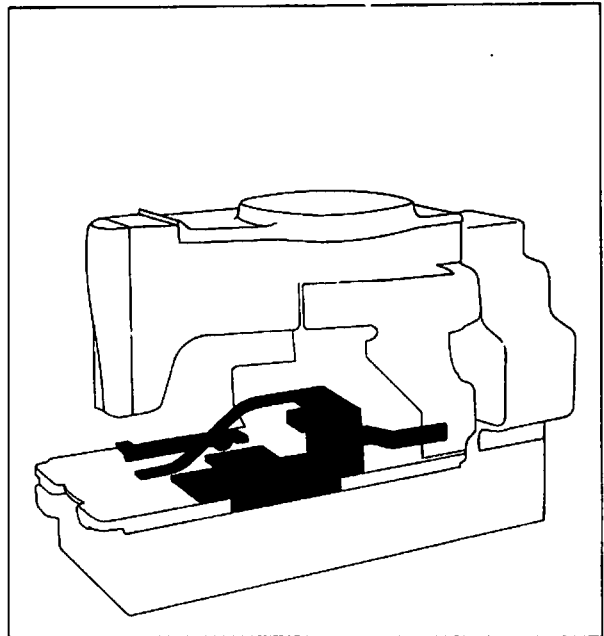
Parts List for 271K14 Machine

Ref. No	Part No For Ordering	Description	Amt. Req.
1	50221(804)	Clamp Spring Thumb Screw (pressure regulating)	
2	1521(805)	Clamp Spring Thumb Screw Lock Nut	
3	271702	Clamp Spring Thumb Screw Sleeve	
4	271450	Clamp Spring	
5	1623(819)	Clamp Spring Thumb Screw Sleeve Nut	
6	271546	Clamp Spring Thumb Screw Rest	
7	1083(830)	Clamp Arm Screw	3
8	271487	Thread and Cord (upper) Cutting Blade Connecting Rod Return Spring Adjusting Plate	
9	39541	Clamp Arm Screw Washer	3
10	271851	Clamp Arm	
11	141554(830)	Clamp Arm Plate Screw	2
12	202622	Clamp Arm Plate Screw Washer	2
13	271866	Clamp Arm Plate	
14	263572	Thread and Cord (upper) Cutting Cam Follower Hinge Stud Oil Packing (wick)	
15	23326	Thread and Cord (upper) Cutting Cam Follower Hinge Stud with 263572	
16	160(819)	Thread and Cord (upper) Cutting Cam Follower Hinge Stud Set Screw	
17	271687	Thread and Cord (upper) Cutting Cam Follower	
18	350265(803)	Thread and Cord (upper) Cutting Lever Connection Link Hinge Screw	2
19	271690	Thread and Cord (upper) Cutting Lever Connection Link	
20	350459(804)	Thread and Cord (upper) Cutting Lever Connection Screw	
21	141558(833)	Thread and Cord (upper) Cutting Lever Hinge Screw	
22	271689	Thread and Cord (upper) Cutting Lever Connection (adjustable)	
23	271688	Thread and Cord (upper) Cutting Lever	
24	271493	Thread and Cord (upper) Cutting Blade Connecting Rod Return Spring	
25	271680	Thread and Cord (upper) Cutting Blade Connecting Rod Latch Spring	
26	140071(803)	Thread and Cord (upper) Cutting Blade Connecting Rod Latch Hinge Screw	
27	141575(803)	Thread and Cord (upper) Cutting Blade Connecting Rod Latch Releasing Screw	
28	201711(803)	Thread and Cord (upper) Cutting Blade Connecting Rod Latch Releasing Screw Nut	
29	271679	Thread and Cord (upper) Cutting Blade Connecting Rod Latch	
30	1297	Clamp Check Screw	2



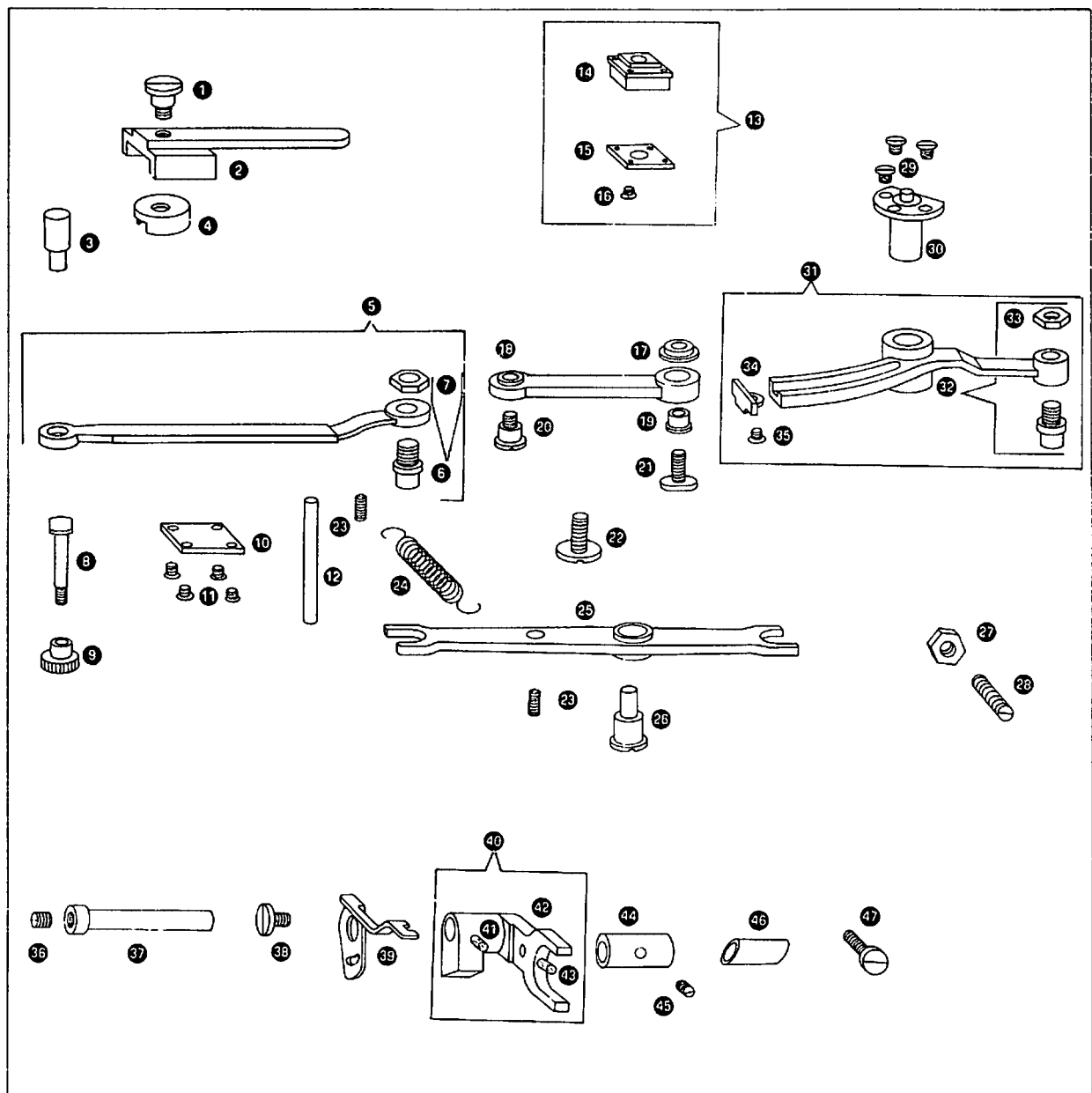
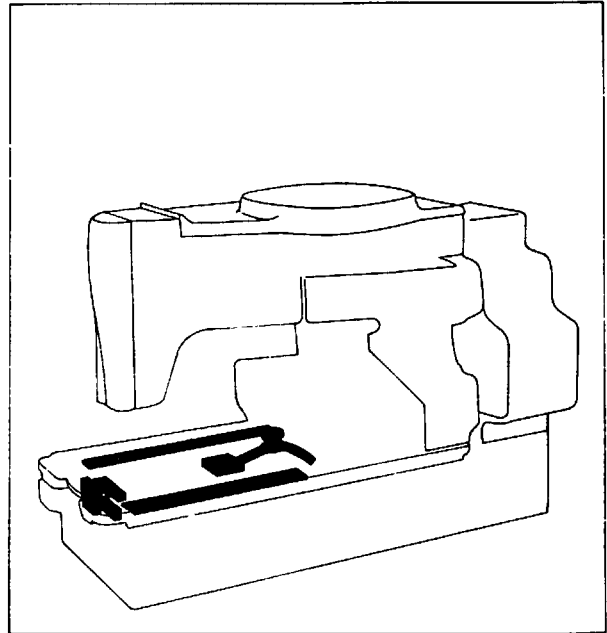
Parts List for 271K14 Machine

Ref. No.	Part No. For Ordering	Description	Amt. Req.
1	350265(803)	Thread and Cord (upper) Cutting Blade Connecting Rod Hinge Screw	
2	271878	Thread and Cord (upper) Cutting Blade Connecting Rod	
3	228026	Thread and Cord (upper) Cutting Blade Connecting Rod Washer	
4	2273	Thread and Cord (upper) Cutting Blade Connecting Rod Position Pin	
5	271691	Thread and Cord (upper) Cutting Lever Spring	
6	201624(803)	Thread and Cord (upper) Cutting Blade Connecting Rod Stop Lock Nut	
7	271684	Thread and Cord (upper) Cutting Blade Connecting Rod Stop (adjustable)	
8	40045	Thread and Cord (upper) Cutting Blade Connecting Rod Stop Washer (nylon)	
9	201437(803)	Thread and Cord (upper) Cutting Blade Connecting Rod Latch Spring Stop Screw Stud	
10	271532	Clamp Arm Hinge Block with 201437(803)	
11	271539	Clamp Lifting Arm	
12	690(804)	Clamp Lifting Arm Screw	2
13	271533	Clamp Arm Hinge Block Pin	
14	23390	Clamp Spring Screw Washer	
15	157(806)	Clamp Spring Screw	
16	1235(806)	Clamp Plate Screw	4
17	889(830)	Clamp Arm Hinge Block Pin Set Screw	
18	271543	Clamp Plate Block with 889(830)	
19	50150(830)	Clamp Arm Hinge Block Pin Collar Set Screw	
20	271792	Clamp Arm Hinge Block Pin Collar with 50150(830)	
21	271853	Clamp Plate	
22	397(805)	Clamp Plate Block Screw	2
23	50156(804)	Clamp Plate Support Screw	2
24	271544	Clamp Plate Support	
25	249922	Stop Lever	
26	50416(806)	Stop Lever Hinge Screw	
27	250444	Feed Wheel Tripping Lever Screw Stud Washer	
28	646(806)	Feed Wheel Tripping Lever Screw Stud	
29	184(805)	Feed Wheel Tripping Lever Stop Screw	
30	1620(805)	Feed Wheel Tripping Lever Hinge Screw Nut	
31	271933	Feed Wheel Tripping Lever	
32	23435	Feed Wheel Tripping Lever Spring	
33	190(804)	Feed Wheel Tripping Lever Spring Screw	
34	271951	Feed Wheel Tripping Lever Point	
35	203(803)	Feed Wheel Tripping Lever Point Screw	2
36	350237(803)	Feed Wheel Tripping Lever Hinge Screw	



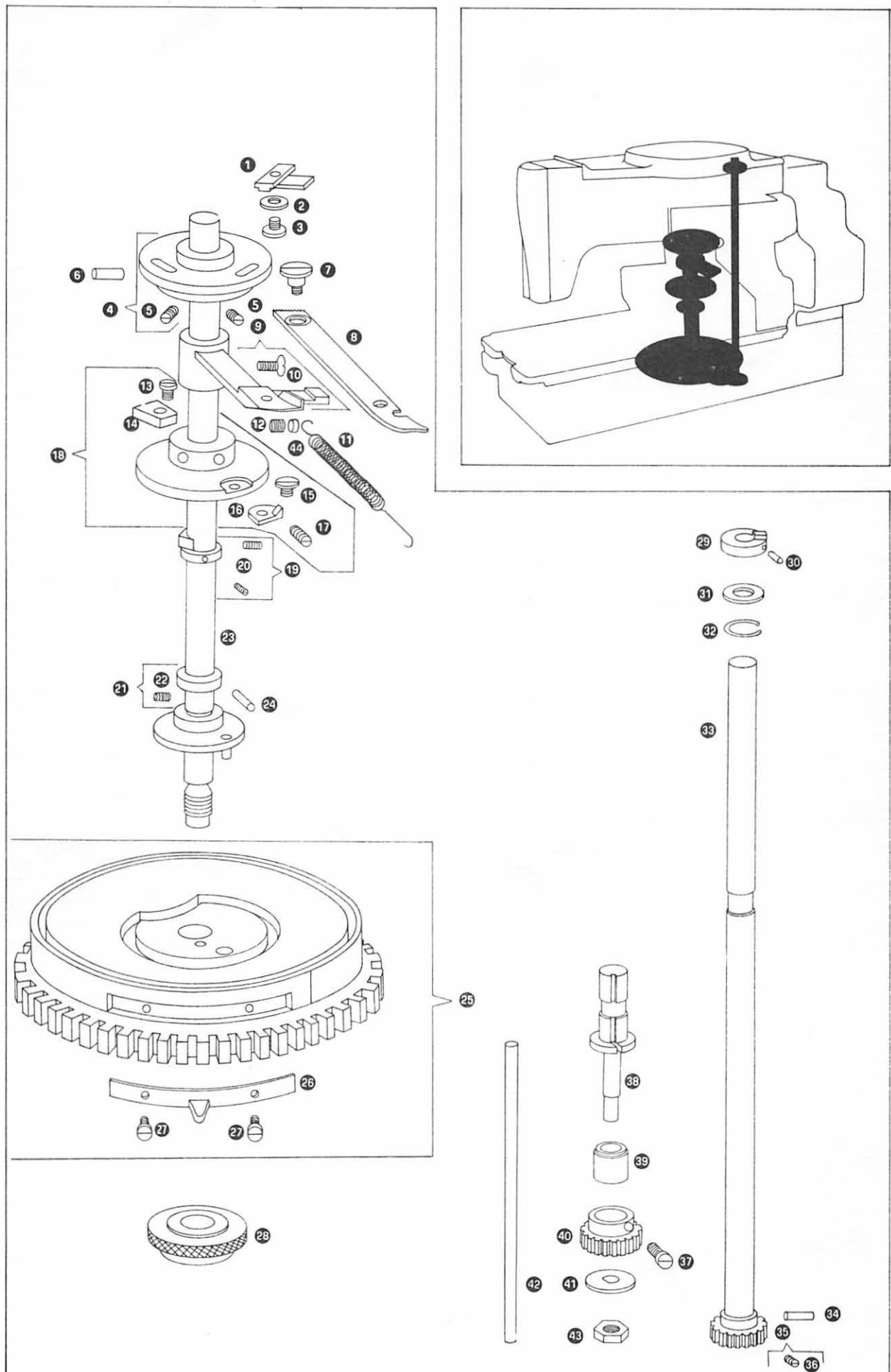
Parts List for 271K14 Machine

Ref. No.	Part No. For Ordering	Description	Amt. Req.
1	67(804)	Clamp Carrier Slide Lever Regulator Screw	
2	271895	Clamp Carrier Slide Lever Regulator	
3	271896	Clamp Carrier Slide Regulating Stud Bushing	
4	271891	Clamp Carrier Slide Lever Socket Joint	
5	99777	Clamp Carrier Slide Lever with 113314	
6	113314	Clamp Carrier Slide Lever Screw Stud with 1520(809)	
7	1520(809)	Clamp Carrier Slide Lever Roller and Screw Stud Nut	
8	1234(803)	Clamp Carrier Slide Regulating Stud	
9	1658(803)	Clamp Carrier Slide Regulating Stud Thumb Nut	
10	23396	Clamp Carrier Slide Lever Regulator Cap	
11	223(804)	Clamp Carrier Slide Lever Regulator Cap Screw	4
12	271799	Oil Supply Tube	
13	106152	Clamp Carrier Block with 40007, and four 404(804)	
14	106151	Clamp Carrier Block	
15	40007	Clamp Carrier Block Plate	
16	404(804)	Clamp Carrier Block Plate Screw	4
17	1671(803)	Clamp Carrier Regulator Stud Nut	
18	271892	Clamp Carrier Connecting Rod	
19	39532	Clamp Carrier Regulator Stud Sleeve	
20	52(803)	Clamp Carrier Connecting Rod Hinge Screw	
21	141597(803)	Clamp Carrier Regulator Stud	
22	141675(803)	Clamp Carrier Regulator Cap Screw	
23	1241(804)	Thread (lower) Cutting Blade Carrier Lever Spring Screw Stud	2
24	249534	Thread (lower) Cutting Blade Carrier Lever Spring	
25	271800	Thread (lower) Cutting Blade Carrier Lever	
26	32(806)	Thread (lower) Cutting Blade Carrier Lever Hinge Screw	
27	1520(809)	Thread (lower) Cutting Blade Carrier Lever Stop Screw Nut	
28	435(833)	Thread (lower) Cutting Blade Carrier Lever Stop Screw	
29	742(819)	Clamp Carrier Regulator Bearing Screw	3
30	271535	Clamp Carrier Regulator Bearing	
31	249960	Clamp Carrier Regulator with 240(804), 39583 and 1960	
32	1960	Clamp Carrier Regulator Roller and Screw Stud with 1520(809)	
33	1520(809)	Clamp Carrier Regulator Roller and Screw Stud Nut	
34	39583	Clamp Carrier Regulator Stud Stop	
35	240(804)	Clamp Carrier Regulator Stud Stop Screw	
36	271833	Bobbin Case Opener Bracket Oil Regulating Screw Stud	
37	271832	Bobbin Case Opener Bracket Hinge Stud	
38	141678(805)	Bobbin Case Stop Screw	
39	271418	Bobbin Case Stop	
40	271527	Bobbin Case Opener Bracket with 271828, 271829, 271974	
41	271974	Bobbin Case Opener Bracket Hinge Stud Oiling Felt	
42	271829	Bobbin Case Opener Bracket Oiling Felt Pin	
43	271828	Bobbin Case Opener Bracket Oiling Felt	
44	271417	Bobbin Case Opener Bracket Adjusting Collar with 50379	
45	50379	Bobbin Case Opener Bracket Adjusting Collar Set Screw	
46	271741	Bobbin Case Opener Bracket Hinge Stud Oil Drip Guide	
47	141602(803)	Bobbin Case Opener Bracket Hinge Stud Position Screw	



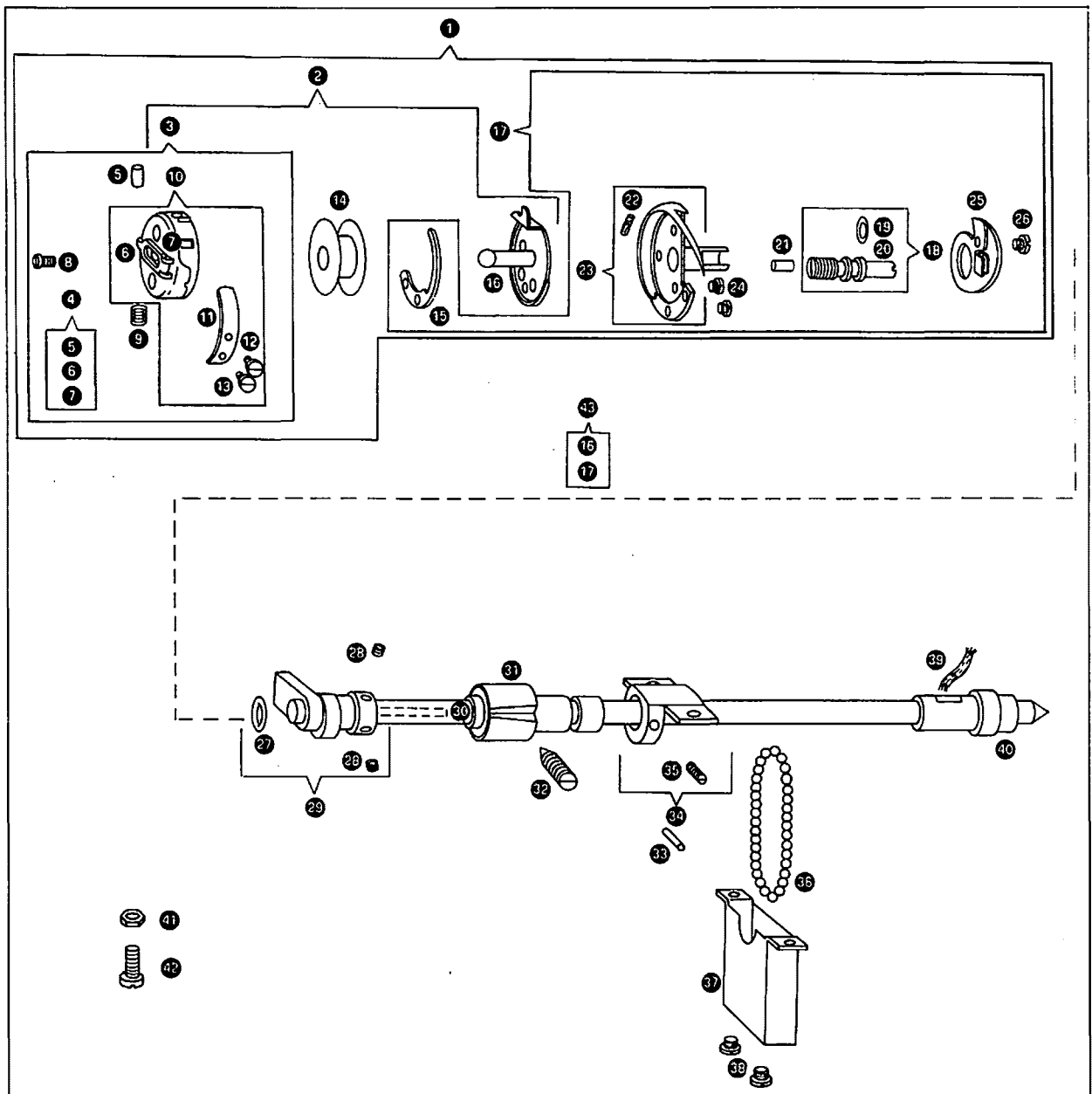
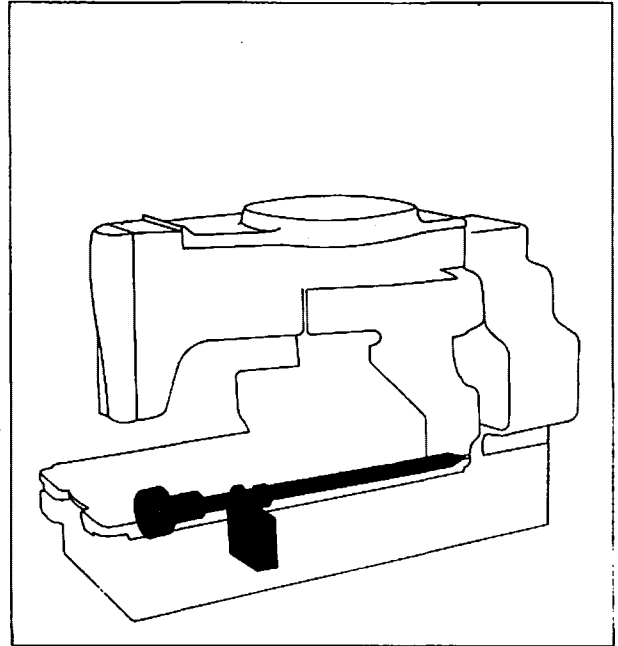
Parts List for 271K14 Machine

Ref. No.	Part No. For Ordering	Description	Amt. Req.
1	249804	Barring Plate	
2	206482	Barring Plate Screw Washer	
3	350229(805)	Barring Plate Screw	
4	271515	Barring Plate Cam with two 448(833)	
5	448(833)	Barring Plate Cam Set Screw	
6	40025	Barring Plate Cam Position Pin	
7	50057(804)	Feed Hand Ratchet Lever Hinge Screw	
8	271757	Feed Hand Ratchet Lever	
9	271758	Feed Hand Ratchet Lever Bracket with 1241(804)	
10	1241(804)	Feed Hand Ratchet Lever Bracket Spring Screw Stud	
11	271772	Feed Hand Ratchet Lever Bracket Spring	
12	453(830)	Feed Hand Ratchet Lever Hinge Screw Lock Screw	
13	175(805)	Knife Bar Disengaging Lever Catch Tripping Point Screw	
14	23466	Knife Bar Disengaging Lever Catch Tripping Point	
15	756(805)	Belt Shifter Trip Point Screw	
16	249863	Belt Shifter Trip Point	
17	448(833)	Knife Bar Disengaging Lever Catch Tripping Point Collar Set Screw	
18	249869	Knife Bar Disengaging Lever Catch Tripping Point Collar with 175(805), 756(805), 23466, 249863 and two 448(833)	
19	271686	Thread and Cord (upper) Cutting Cam with two 458(833)	
20	458(833)	Thread and Cord (upper) Cutting Cam Set Screw	
21	271573	Feed Wheel Shaft Thrust Collar with 460(830)	
22	460(830)	Feed Wheel Shaft Thrust Collar Set Screw	
23	271927	Feed Wheel Shaft	
24	9046	Feed Wheel Shaft Thrust Collar Position Pin	
25	271872	Feed Wheel with 271795 and two 141563(805)	
26	271795	Feed Wheel Tripping Point	
27	141563(805)	Feed Wheel Tripping Point Screw	
28	201668(805)	Feed Wheel Clamping Nut	
29	271649	Stitch Regulating Gear Driver	
30	239515	Stitch Regulating Gear Driver Pin (spiral)	
31	271569	Feed Wheel Driving Shaft Washer	
32	265672	Feed Wheel Driving Shaft Retaining Ring	
33	271565	Feed Wheel Driving Shaft	
34	239515	Feed Wheel Driving Shaft Gear Position Pin (spiral)	
35	271566	Feed Wheel Driving Shaft Gear with 904(830)	
36	904(830)	Feed Wheel Driving Shaft Gear Position Screw	
37	141602(803)	Feed Wheel Driving Shaft Gear (intermediate) Stud Set Screw	
38	22966	Feed Wheel Driving Shaft Gear (intermediate) Stud	
39	22964	Feed Wheel Driving Shaft Gear (intermediate) Bushing	
40	22963	Feed Wheel Driving Shaft Gear (intermediate)	
41	22965	Feed Wheel Driving Shaft Gear (intermediate) Bushing Washer	
42	235706	Feed Wheel Driving Shaft Oiling Wick	
43	51652(805)	Feed Wheel Driving Shaft Gear (intermediate) Bushing Washer Lock Nut	
44	204479	Feed Hand Ratchet Lever Hinge Screw Lock Screw Insert	



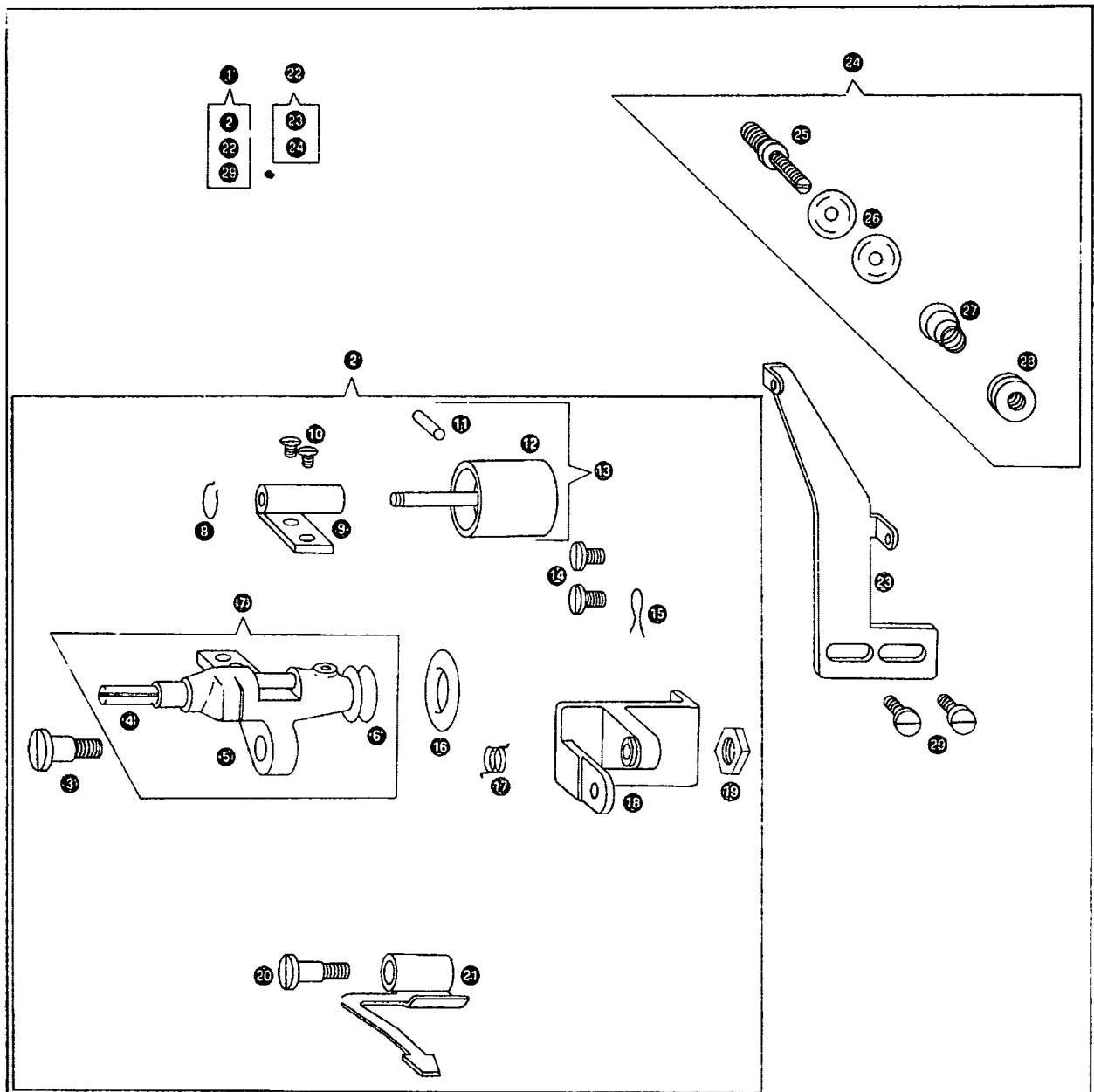
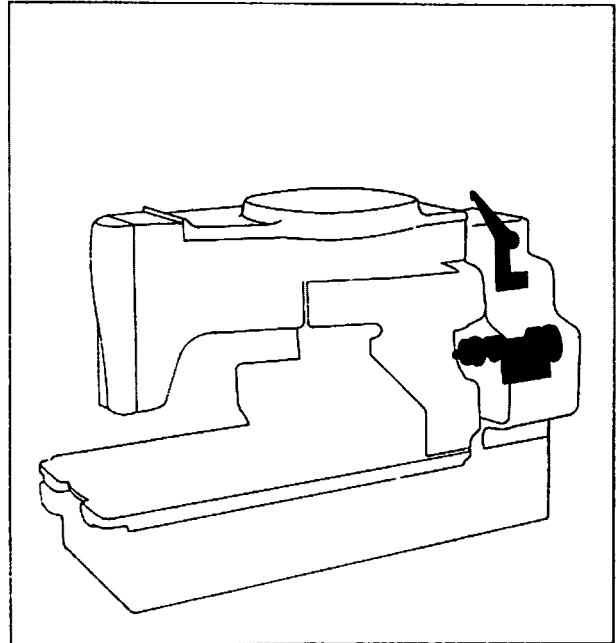
Parts List for 271K14 Machine

Ref. No.	Part No. For Ordering	Description	Amt. Req.
1	107123	Hook and Bobbin Case complete	
2	107121	Bobbin Case complete	
3	107119	Bobbin Case Cap complete	
4	271787	Bobbin Case Latch with 210734 and 210735	
5	210735	Bobbin Case Latch Fulcrum Pin	
6	271786	Bobbin Case Latch	
7	210734	Bobbin Case Latch Lever	
8	592(805)	Bobbin Case Latch Stop Screw	
9	210736	Bobbin Case Latch Spring	
10	107117	Bobbin Case Cap with 591(806), 106426 and 141514(803)	
11	106426	Bobbin Case Tension Spring	
12	141514(803)	Bobbin Case Tension Spring Regulating Screw	
13	591(806)	Bobbin Case Tension Spring Screw	
14	233028	Bobbin	
15	106190	Hook Gib	
16	271419	Bobbin Case Base	
17	106267	Hook (sewing) with 106190, 141507, 210541, 271471, 271593 and two 141525	
18	271471	Hook Oil Control Screw Stud with 271808	
19	271808	Hook Oil Control Screw Stud Seal Ring (rubber)	
20	271592	Hook Oil Control Screw Stud	
21	271593	Hook Oil Control Screw Stud Pin	
22	502535	Hook Oiling Felt	
23	106189	Hook Sewing with 502535	
24	141525(806)	Hook Gib Screw	2
25	210541	Hook Washer Needle Guard	
26	141507(803)	Hook Washer Needle Guard Screw	
27	244746	Hook Oil Seal Ring (rubber)	
28	141547(830)	Hook Set Screw	2
29	271585	Hook Driving Shaft with 244746 and two 141547(830)	
30	271788	Hook Driving Shaft Oil Packing (wick)	
31	271456	Hook Driving Shaft Bushing (front) (adjustable)	
32	141629(830)	Hook Driving Shaft Bushing (front) (adjustable) Set Screw	
33	271591	Hook Driving Shaft Oil Tube (brass)	
34	271475	Hook Driving Shaft Oil Chain Guard (upper) with 350595(850)	
35	350595(850)	Hook Driving Shaft Oil Chain Guard (upper) Set Screw	
36	271589	Hook Driving Shaft Oil Chain (endless)	
37	271474	Hook Driving Shaft Oil Chain Guard (lower)	
38	50579(805)	Hook Driving Shaft Oil Chain Guard (lower) Screw	2
39	271830	Hook Driving Shaft Bushing (back) Oil Packing (wick)	
40	271586	Hook Driving Shaft Bushing (back)	
41	53569(805)	Bed Leg Extension (adjustable) Lock Nut	
42	141659(805)	Bed Leg Extension (adjustable) Screw	
43	106268	Hook (sewing) with 271419	



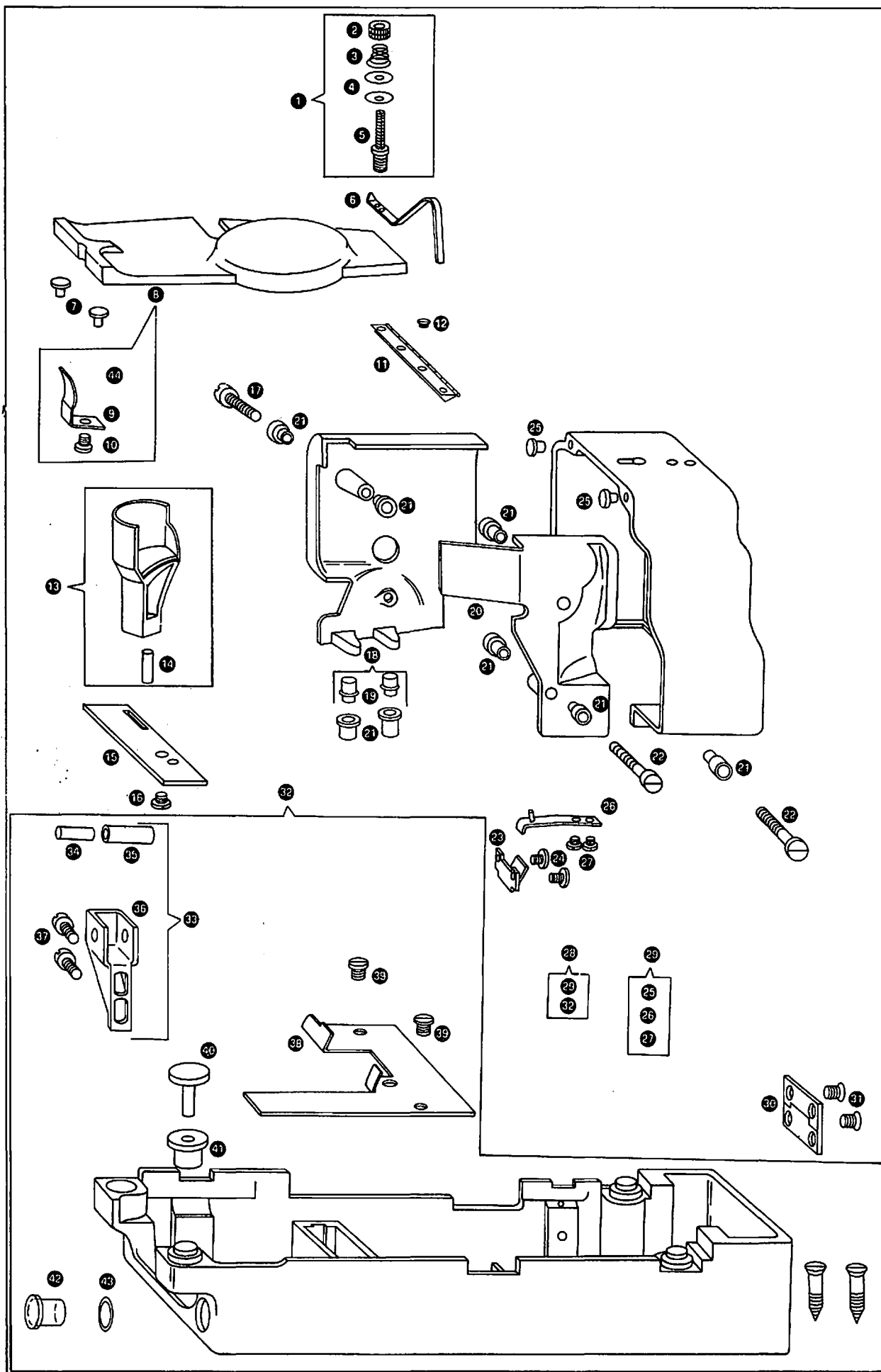
Parts List for 271K14 Machine

Ref. No.	Part No. For Ordering	Description	Amt. Req.
1	271717	Bobbin Winder with Thread Guide complete	
2	271713	Bobbin Winder complete	
3	50356(804)	Bobbin Winder Frame Hinge Screw	
4	235345	Bobbin Winder Spindle	
5	271705	Bobbin Winder Frame	
6	271711	Bobbin Winder Spindle Pulley	
7	271706	Bobbin Winder Frame with 225345 and 271711	
8	239241	Bobbin Winder Pulley Shaft Retaining Ring	
9	271709	Bobbin Winder Pulley Bracket	
10	171(831)	Bobbin Winder Pulley Bracket Screw	2
11	271710	Bobbin Winder Pulley Shaft	
12	271707	Bobbin Winder Pulley	
13	271708	Bobbin Winder Pulley with 271710	
14	160(804)	Bobbin Winder Base Screw	2
15	240245	Bobbin Winder Base Screw Retaining Spring	
16	271798	Bobbin Winder Friction Ring (rubber)	
17	249716	Bobbin Winder Frame Spring	
18	271704	Bobbin Winder Base	
19	1620(819)	Bobbin Winder Frame Hinge Screw Nut	
20	35(804)	Bobbin Winder Stop Latch Hinge Screw	
21	271712	Bobbin Winder Stop Latch	
22	271715	Bobbin Winder Thread Guide with 271948	
23	271714	Bobbin Winder Thread Guide	
24	271948	Bobbin Winder Tension complete	
25	418(804)	Bobbin Winder Tension Screw Stud	
26	2455	Bobbin Winder Tension Disc	2
27	232515	Bobbin Winder Tension Spring	
28	1562(819)	Bobbin Winder Tension Regulating Thumb Nut	
29	792(804)	Bobbin Winder Thread Guide Screw	2



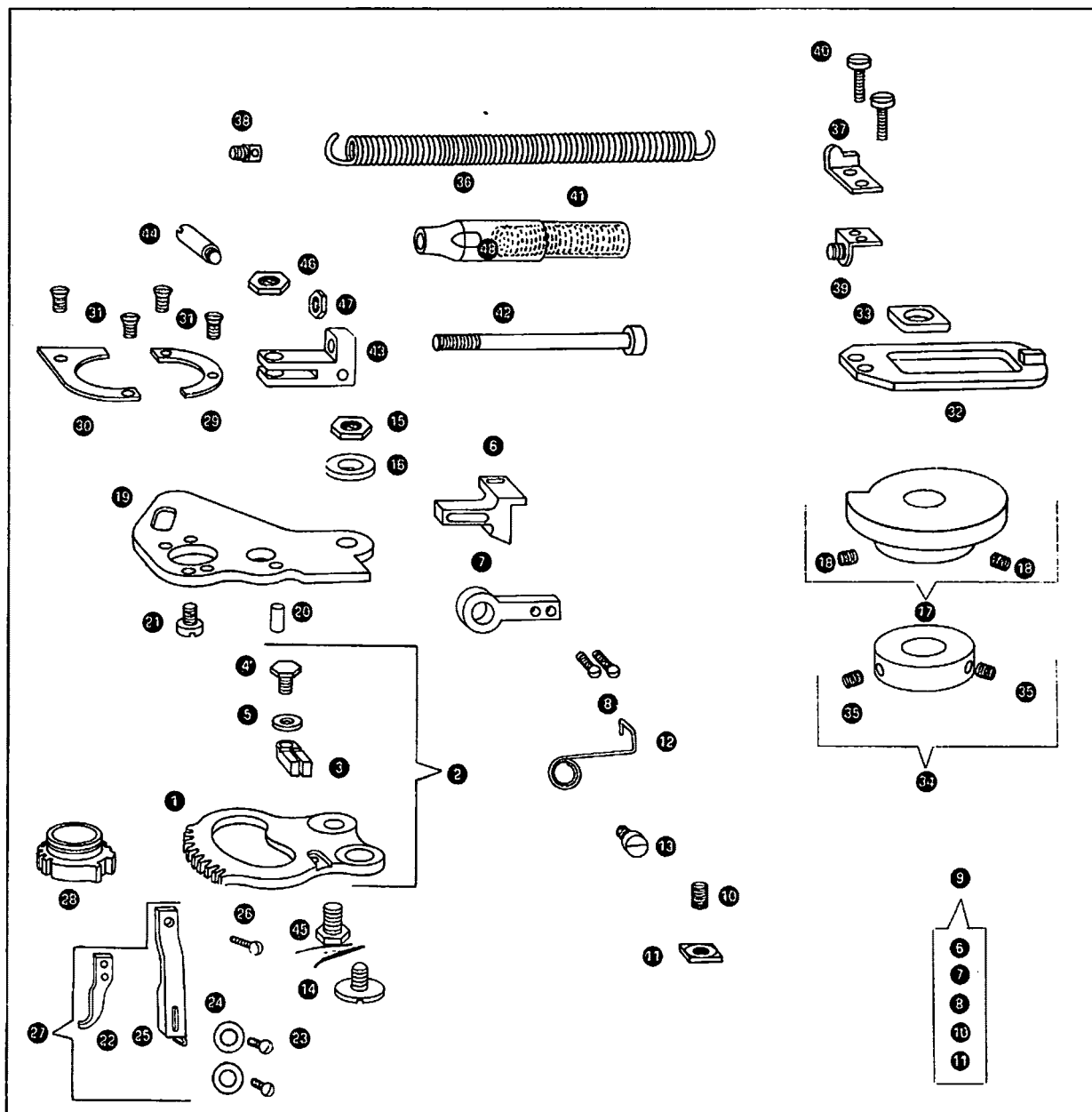
Parts List for 271K14 Machine

Ref. No.	Part No. For Ordering	Description	Amt. Req.
1	271614	Needle Thread Tension complete	
2	53564(804)	Needle Thread Tension Regulating Thumb Nut	
3	271464	Needle Thread Tension Spring	
4	203962	Needle Thread Tension Disc	2
5	141544(804)	Needle Thread Tension Stud	
6	271488	Needle Thread Tension Guide	
7	228661	Arm Top Cover Cushion (rubber)	2
8	271512	Arm Top Cover with 190(804), 23135 and 271761	
9	271761	Arm Top Cover Lock Spring	
10	190(804)	Arm Top Cover Lock Spring Screw	
11	271514	Arm Top Cover Hinge	
12	934(819)	Arm Top Cover Hinge Screw	8
13	271862	Bed Oil Guard with 249883	
14	249883	Bed Oil Guard Tube (brass)	
15	271536	Clamp Carrier Regulator Slide	
16	1235(806)	Bed Oil Guard Screw	
17	141572(819)	Arm Side Cover (left) Screw	
18	271510	Arm Side Cover (left) with two 271804	
19	271804	Arm Side Cover (left) Position Pin	2
20	271511	Arm Side Cover (right)	
21	271791	Arm Side Cover Insert Cushion (rubber)	8
22	141572(819)	Arm Side Cover (right) Screw	2
23	271752	Belt Guard Lock Spring Catch	
24	176(819)	Belt Guard Lock Spring Catch Screw	2
25	228661	Belt Guard Cushion (rubber)	2
26	271435	Belt Guard Lock Spring	
27	217(805)	Belt Guard Lock Spring Screw	2
28	271726	Machine Base and Belt Guard complete	
29	271718	Belt Guard with 271435, two each 217(805) and 228661	
30	271732	Belt Guard Hinge	
31	389(819)	Belt Guard Hinge Screw	2
32	271721	Machine Base assembly	
33	23162	Machine Hinge Connection Bracket with 271778 and 271779	
34	271778	Machine Hinge Connection Pin (spiral)	
35	271779	Machine Hinge Connection Pin Sleeve (plastic)	
36	271431	Machine Hinge Connection Bracket	
37	50615(819)	Machine Hinge Connection Bracket Screw	2
38	271723	Machine Base Oil Reservoir Cover	
39	203(805)	Machine Base Oil Reservoir Cover Screw	2
40	271762	Machine Base Cushion Cap	
41	271722	Machine Base Cushion (rubber)	
42	243798	Machine Base Oil Level Indicator	
43	243799	Machine Base Oil Level Indicator Oil Seal (neoprene)	
44	23135	Stitch Regulating Gear Chart	



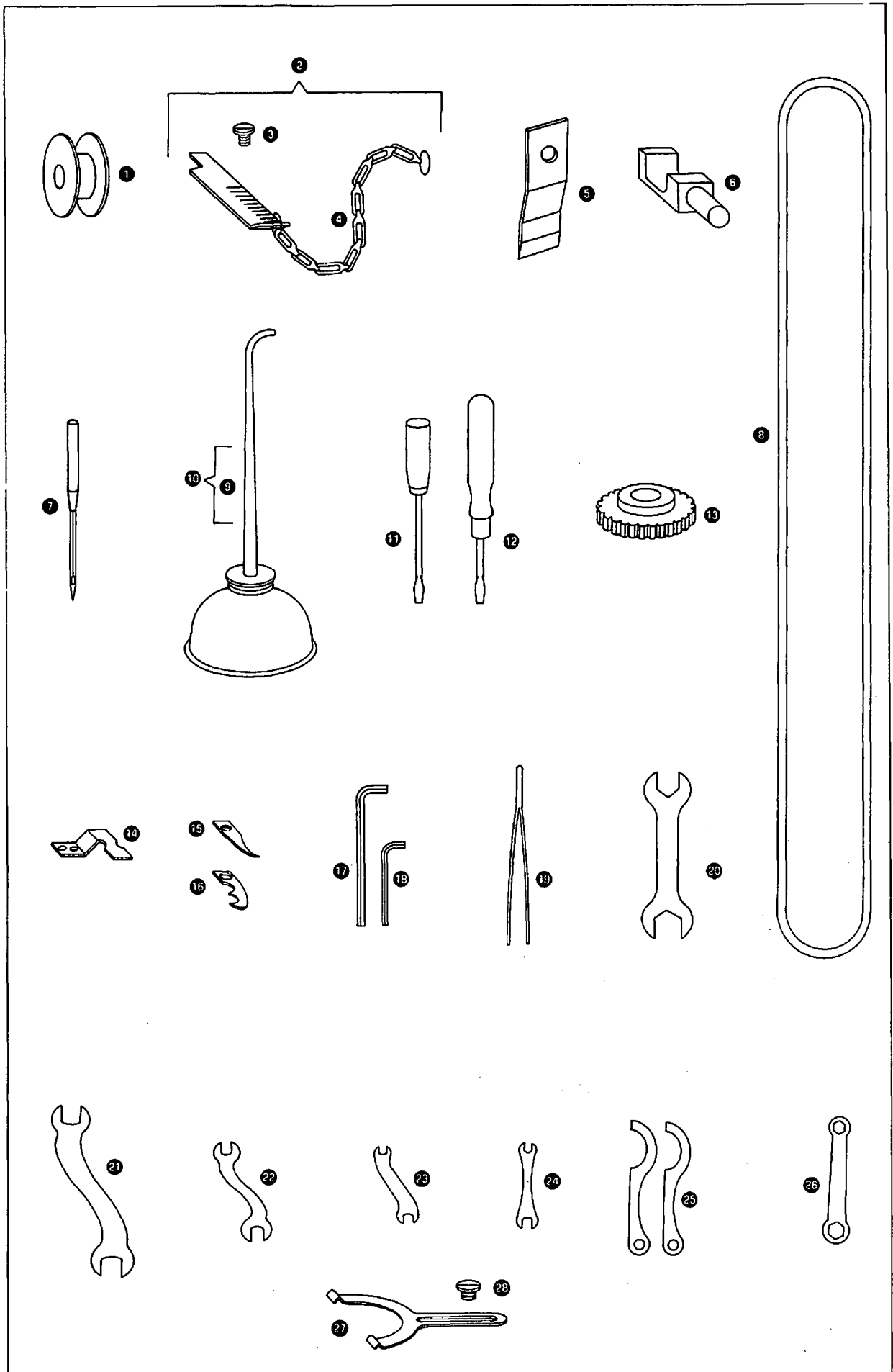
Parts List for 271K14 Machine

Ref. No.	Part No. For Ordering	Description	Amt. Req.
1	395990	Cord Rotating Sector	
2	106209	Cord Rotating Sector with 7071, 106210 and 201321 (803)	
3	106210	Cord Rotating Sector Adjustable Catch Notch Gib	
4	201321 (803)	Cord Rotating Sector Adjustable Catch Notch Gib Screw	
5	7071	Cord Rotating Sector Adjustable Catch Notch Gib Screw Washer	
6	106211	Cord Rotating Sector Catch	
7	106212	Cord Rotating Sector Catch Connection	
8	767(804)	Cord Rotating Sector Catch Screw	2
9	106213	Cord Rotating Sector Catch complete, 440, 1547, 106211, 106212 and two 767(804)	
10	440(830)	Cord Rotating Sector Catch Stop Screw	
11	1547(819)	Cord Rotating Sector Catch Stop Screw Nut	
12	271869	Cord Rotating Sector Catch Spring	
13	1034(806)	Cord Rotating Sector Catch Spring Screw	
14	350342(804)	Cord Rotating Sector Hinge Screw (eccentric)	
15	1520(809)	Cord Rotating Sector Hinge Screw Nut	
16	213949	Cord Rotating Sector Hinge Screw Washer	
17	262009	Cord Rotating Tripping Cam with two 458(803)	
18	458(803)	Cord Rotating Tripping Cam Set Screw	2
19	39899	Cord Leading Bracket	
20	39768	Cord Leading Bracket Dowel Pin	
21	389(806)	Cord Leading Bracket Screw	
22	106202	Cord Leading Finger (lower)	
23	109209(805)	Cord Leading Finger (lower) Screw	2
24	39853	Cord Leading Finger (lower) Screw Washer	2
25	106205	Cord Leading Finger (upper)	
26	206(806)	Cord Leading Finger (upper) Screw	
27	106206	Cord Leading Finger complete, 106202, 106205 and two 39853 and 109209	
28	39855	Cord Rotating Gear	
29	39773	Cord Rotating Gear Gib (back)	
30	39772	Cord Rotating Gear Gib (front)	
31	1329(804)	Cord Rotating Gear Gib Screw	4
32	39780	Cord Rotating Gear Slide	
33	39781	Cord Rotating Gear Slide Block	
34	271867	Cord Rotating Gear Slide Collar with two 141667(830)	
35	141667(830)	Cord Rotating Gear Slide Collar Set Screw	2
36	39788	Cord Rotating Gear Slide Connecting Spring	
37	262004	Cord Rotating Gear Slide Connecting Spring Plate	
38	1241(804)	Cord Rotating Gear Slide Connecting Spring Screw Eye (front)	
39	262005	Cord Rotating Gear Slide Extension	
40	185(806)	Cord Rotating Gear Slide Extension Screw	2
41	262006	Cord Rotating Gear Slide Sleeve	
42	262007	Cord Rotating Gear Slide Sleeve Slide Rod	
43	271868	Cord Rotating Gear Slide Sleeve Slide Rod Connection	
44	871(806)	Cord Rotating Gear Slide Sleeve Slide Rod Connection Handle Screw	
45	114060(806)	Cord Rotating Gear Slide Sleeve Slide Rod Connection Hinge Screw	
46	1735(804)	Cord Rotating Gear Slide Sleeve Slide Rod Connection Hinge Screw Lock Nut	
47	1521(804)	Cord Rotating Gear Slide Sleeve Slide Rod Nut	
48	39784	Cord Rotating Gear Slide Sleeve Spring	



Accessories for 271K14 Machines

Ref. No.	Part No. For Ordering	Description	Amt. Req.
1	233028	Bobbin	2
2	262026	Gauge for setting length of buttonhole with 200137(819) and 249789	
3	200137(819)	Gauge Chain and Ring Screw	
4	249789	Gauge Chain and Ring	
5	23117	Knife 3/8 inch	
	23121	Knife 5/8 inch	
	23123	Knife 3/4 inch	
6	271703	Machine Hinge Connection	2
7	Cat. No. 1526	Needles, Chromium finish, three each sizes 12 and 14	
8	271797	Machine Driving Belt (endless) (5/16 inch diameter—46 inches long)	
9	120346	Oiler (copper plated) with 120347	
10	120347	Oiler Spout, 8-1/2 inches long	
11	161295	Screw Driver (plastic handle) (small)	
12	161294	Screw Driver (plastic handle) (large)	
13	271641	Stitch Regulating Gear 45 teeth	
	271636	Stitch Regulating Gear 36 teeth	
	271645	Stitch Regulating Gear 54 teeth	
	271638	Stitch Regulating Gear 36 teeth	
	271642	Stitch Regulating Gear 48 teeth	
14	271926	Thread (lower) Cutting Blade	
15	39867	Thread and Cord (upper) Clamping Plate	
16	39858	Thread and Cord (upper) Cutting Blade	
17	239353	Wrench	
18	267242	Wrench	
19	255513	Tweezers	
20	21654	Wrench	
21	255540	Wrench	
22	255541	Wrench	
23	23535	Wrench	
24	249820	Wrench	
25	232935	Wrench	
26	249945	Wrench	
27	40013	Guide	
28	1238(806)	Guide Screw	



Fittings for 271K14 Machine

Ref. No.	Part No. For Ordering	Description	Amt. Req.
	98949	Clamp Check complete	
	1772(819)	Clamp Check Thread Clamping Pressure Spring Adjusting Screw Nut	
	702(805)	Clamp Check Thread Clamping Pressure Spring Adjusting Screw	
	98946	Clamp Check with 23320 and two 237(804)	
	271483	Clamp Check Thread Clamping Pressure Spring	
	23117	Knife for 3/8 inch Buttonhole	
	23118	Knife for 7/16 inch Buttonhole	
	23120	Knife for 9/16 inch Buttonhole	
	23121	Knife for 5/8 inch Buttonhole	
	23122	Knife for 11/16 inch Buttonhole	
	23123	Knife for 3/4 inch Buttonhole	
	23124	Knife for 13/16 inch Buttonhole	
	23125	Knife for 7/8 inch Buttonhole	
	23126	Knife for 15/16 inch Buttonhole	
	23127	Knife for 1 inch Buttonhole	
	23128	Knife for 1-1/16 inch Buttonhole	
	23129	Knife for 1-1/8 inch Buttonhole	
	23130	Knife for 1-1/4 inch Buttonhole	
	98947	Cloth Stripper Arm (front) for 98950	
	98948	Cloth Stripper Finger for 98950	
	98950	Cloth Stripper Complete	
	106203	Cord Leading Finger (lower) for 106207	
	106204	Cord Leading Finger (lower) for 106208	
	106207	Cord Leading Finger Complete	
	106208	Cord Leading Finger Complete	
	271635	Stitch Regulating Gear 32 teeth	
	271636	Stitch Regulating Gear 36 teeth	
	271637	Stitch Regulating Gear 36 teeth	
	271638	Stitch Regulating Gear 36 teeth	
	271639	Stitch Regulating Gear 40 teeth	
	271458	Stitch Regulating Gear 40 teeth	
	271641	Stitch Regulating Gear 45 teeth	
	271459	Stitch Regulating Gear 44 teeth	
	271642	Stitch Regulating Gear 48 teeth	
	271634	Stitch Regulating Gear 30 teeth	
	271644	Stitch Regulating Gear 50 teeth	
	271645	Stitch Regulating Gear 54 teeth	
	271646	Stitch Regulating Gear 60 teeth	
	271647	Stitch Regulating Gear 60 teeth	
	271648	Stitch Regulating Gear 60 teeth	

Fittings for 271K14 Machine

Ref. No.	Part No. For Ordering	Description	Amt. Req.
Thread Unwinder (for two spools)			
	259143	Thread Unwinder (for two spools) complete, Nos. 201696(809), 225257, 225259, 225324, 225326, 225388, 259658, three each 150203, 225391 and three wood screws 7/8 inch No. 12 R.H.B.	
Miscellaneous Parts used in conjunction with Thread Unwinder			
	27739	Thread Unwinder Thread Cone (wood) (only supplied when specified on order and at an extra charge)	
Motor Mount and Belt Tightener complete			
	151223	Motor Mount and Belt Tightener complete, Nos. 51655(813), 150783, 151066, 151219, 151220, 151221, 151222, two each 9281, 151068, four each 50807(813), 151369, eight each 1778(813), 9842 and 126150, for series K-38 (cont. running) Motor, for "V" Belt.	
Driving Equipment			
	228909	Clamp Lifting Chain, 36 inch long, with 39575 and 39576	
	250408	Machine Rest (high) with 232982 and two wood screws 1 inch No. 12	
	228757	Treadle complete, Nos. 2718(813), 14372 to 14375, 17881, 50581(813), two each 23250, 51074(813) and 67425 (2).	
	228349	Starting Chain complete, Nos. 228333, 228347, 228348, two each 39575 and 39576	
Automatic Mechanical Clamp Lifting Device (Order from Elizabeth)			
	22843	Automatic Mechanical Clamp Lifting Device, Nos. 1670(805), 151490, 151491-002, 151492, 151493, 191496, 151517, 151523, 151524, 151526, 151530, 151547, 151548, 151549, 151571 and two 151525 for 22844	
		Note: No. 22843 has the same component parts as No. 151562 but the Clamp Lift Shaft No. 151549 is specifically positioned for Class 271K Machines	
	22844	Automatic Mechanical Clamp Lifting Device with Cover (Power Unit) complete, Nos. 22843, 151574, two 680(819), four each 491(819), 151569, wood screws 1-3/4 inch No. 14 R.H. and eight each 151572 and 151573	
		Note: No. 22844 has the same component parts as No. 151563 but the Clamp Lift Shaft No. 151549 component of assembly No. 22843 is specifically positioned for Class 271K Machines	